



DELTA ELECTRONICS, INC.
www.delta.com.tw/industrialautomation

IABU Headquarters

Delta Electronics, Inc.
Taoyuan 1

31-1, Xingbang Road, Guishan Industrial Zone,
Taoyuan County 33370, Taiwan, R.O.C.
TEL: 886-3-362-6301 / FAX: 886-3-362-7267

Asia

Delta Electronics (Jiang Su) Ltd.
Wujiang Plant3

1688 Jiangxing East Road,
Wujiang Economic Development Zone,
Wujiang City, Jiang Su Province,
People's Republic of China (Post code: 215200)
TEL: 86-512-6340-3008 / FAX: 86-512-6340-7290

Delta Greentech (China) Co., Ltd.

238 Min-Xia Road, Cao-Lu Industry Zone, Pudong, Shanghai,
People's Republic of China
Post code : 201209
TEL: 021-58635678 / FAX: 021-58630003

Delta Electronics (Japan), Inc.

Tokyo Office
Delta Shibadaimon Building, 2-1-14
Shibadaimon, Minato-Ku, Tokyo, 105-0012,
Japan
TEL: 81-3-5733-1111 / FAX: 81-3-5733-1211

Delta Electronics (Korea), Inc.

234-9, Duck Soo Building 7F, Nonhyun-Dong,
Kangnam-Gu, Seoul, Korea 135-010
TEL: 82-2-515-5305 / FAX: 82-2-515-5302

Delta Electronics (Singapore) Pte. Ltd.

8 Kaki Bukit Road 2, #04-18 Ruby Warehouse Complex,
Singapore 417841
TEL: 65-6747-5155 / FAX: 65-6744-9228

Delta Electronics (India) Pvt. Ltd.

Plot No. 43, Sector - 35, HSIIDC,
Gurgaon 122001, Haryana, India
TEL: 91-124-416-9040 / FAX: 91-124-403-6045

Americas

Delta Products Corporation (USA)

Raleigh Office
P.O. Box 12173, 5101 Davis Drive,
Research Triangle Park, NC 27709, U.S.A.
TEL: 1-919-767-3813 / FAX: 1-919-767-3969

Delta Greentech (Brasil) S/A

Sao Paulo Office
Rua Itapeva, N° 26, 3° andar, Bela vista
ZIP: 01332-000 - São Paulo - SP - Brasil
TEL : 55-11-3568-3875 / FAX : 55-11-3568-3865

Europe

Deltronics (The Netherlands) B.V.

Eindhoven Office
De Witbogt 15, 5652 AG Eindhoven, The Netherlands
TEL: 31-40-2592850 / FAX: 31-40-2592851

*Slight variations in appearance and specifications may exist between the catalogue and the actual product.
We reserve the right to change the information in this catalogue without prior notice.



DELTA ELECTRONICS, INC.



AC Servo Motors and Drives
ASDA-B2



ARCO CONTROL

:051-37133855-6

:09014284236

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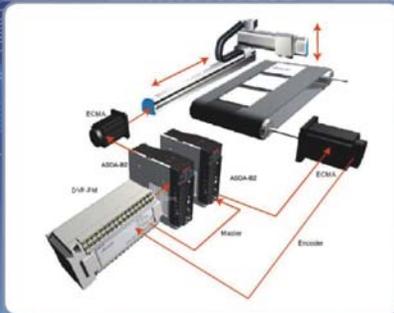
High Precision. High Response. Cost Effective.

Delta Electronics' new high-performance, cost-effective ASDA-B2 series servo motors and drives meet the requirements for general-purpose machine tools and enhance the competitive advantage of servo systems.

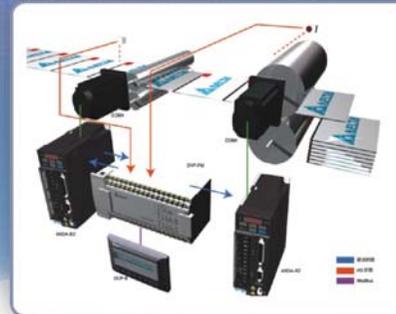
The power rating of the ASDA-B2 series ranges from 0.1kW to 3kW. The superior features of this series emphasize built-in generic functions for general purpose applications and avoiding variable costs from mechatronics integration. Delta's ASDA-B2 makes it convenient to complete assembly, wiring and operation setups. Switching from other brands is quick and easy due to the ASDA-B2's outstanding quality and features, and complete product lineup. The ASDA-B2 satisfies the requirements of general-purpose machine tools. Customized solutions for different industries are available on request which is why the ASDA-B2 is popular and always in demand by customers in the field of industrial automation.



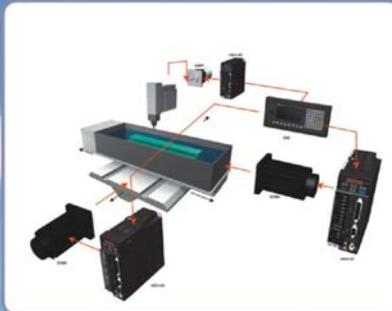
Transportation Machine



Cutting Machine



Electro-discharge Machine



Sawing Machine



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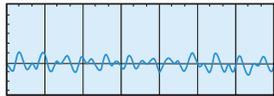


Features

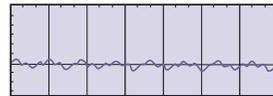
● Implements High Precision Positioning Control

- High-resolution encoder with 17-bit (160,000 p/rev) is a standard feature which satisfies the application needs of high precision positioning control and stable rotation at low speed.
- New 17-bit resolution encoder can reduce cogging torque to enhance the precision of the motor.

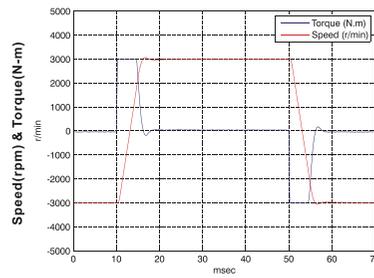
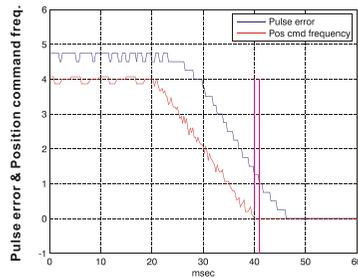
Torque ripple of 2500ppr resolution encoder



Torque ripple of 17-bit resolution encoder



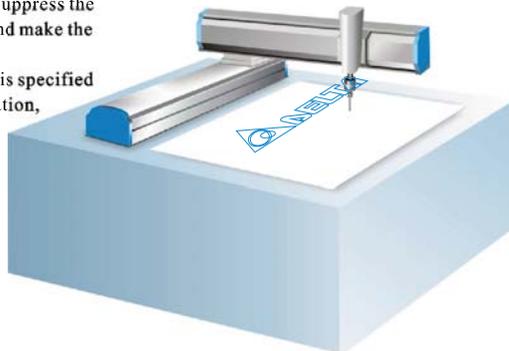
- Outstanding response characteristic: Up to 550kHz frequency response and settling time is below 1ms.
- 10ms acceleration time from -3000r/min to 3000r/min when running without load.



This example is frame size 60mm, 400W servo motor

● Satisfies a Variety of Demands in the Industry

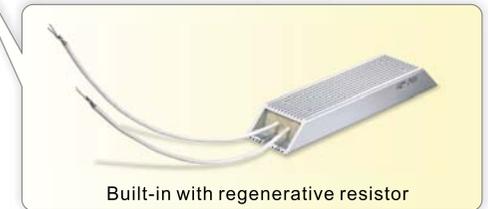
- Built-in position, speed and torque three control modes (speed and torque mode can be controlled via internal parameters or analog voltage command).
- High-speed line receiver command (4Mpps) is acceptable for high precision positioning control.
- Two auto notch filters are provided to **suppress** the mechanical resonance automatically and **make** the system operate more smoothly.
- Lead friction compensation parameter is **specified** for the application of circular interpolation, Z-axis motion and ball screw, etc. so as to reduce the loading of the controller.
- For bar feeders and other equipment requiring high torque output, motor protection parameters are offered to ensure that the mechanical system is not easily damaged.



● Offers Easy-To-Install Solution For Simple Start-Up

- Existing power cables and encoder cables can still be used for the ASDA series. When upgrading, there is no need to purchase new accessories.
- Servo motor provides brake, oil seal, etc. optional configurations for the requirements of different applications.
- The control circuit and main power circuit is separated, safety is increased and maintenance is much easier.
- 400W and above servo drive is built-in with regenerative resistor, for significant savings on wiring and cost.

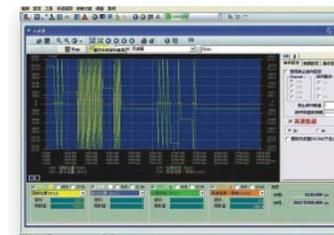
Power of control circuit and main power circuit is separated.



Built-in with regenerative resistor

● Fulfills Easy-To-Use Requirements For Versatile Operation

- Motor sizing software is offered for convenient estimation of equipment.
- ASDA-Soft configuration software (tuning software) is provided to meet performance requirements quickly.
- Easy-to-use digital keypad is ideal for setting parameters and monitoring the servo drive and motor directly.
- Specific software communication cable ASD-CNUS0A08(Optional) for direct connection to PC increases communication quality and convenience of operation. (please refer to optional accessories on catalogue page 24)



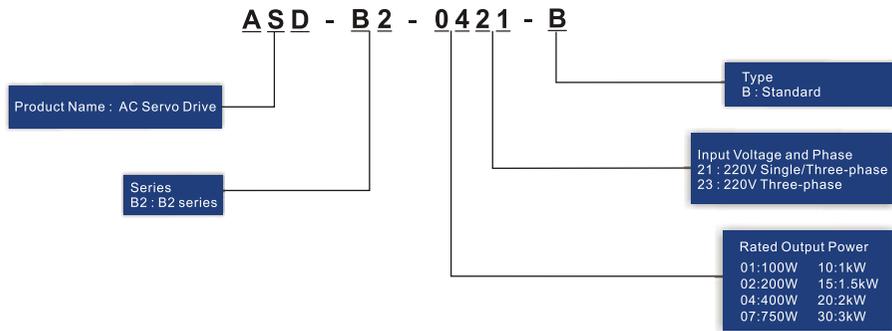
- 4 channels on-line monitoring function (similar to a digital oscilloscope) is available. The monitoring data could be 16-bit (4 channels) and 32-bit (2channels) data.

- Multi-functional parameter editor function helps the users to edit, modify, upload / download and print desired parameters in real-time.

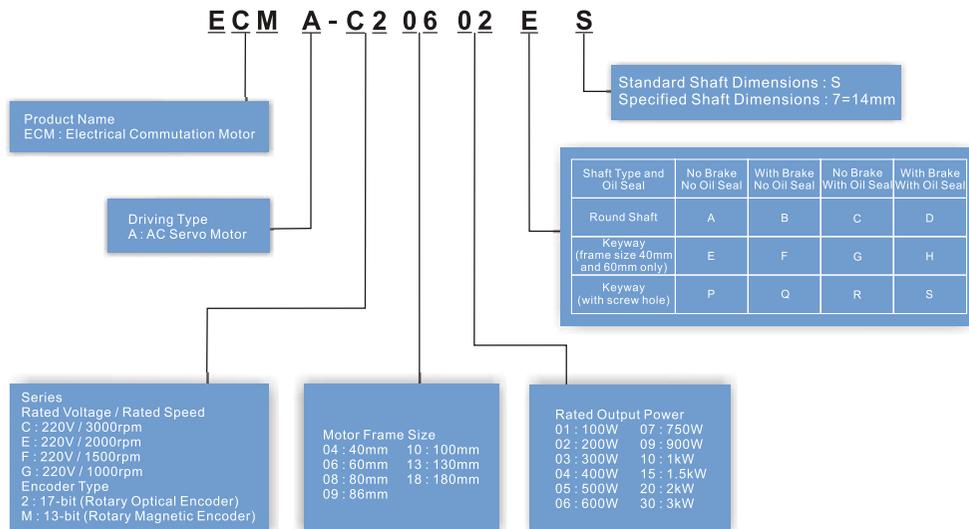


Model Explanation

ASDA-B2 Series Servo Drives



ECMA Series Servo Motors



Note: Rotary Magnetic Encoder will be available gradually from March, 2010

Product Line-up

| Servo Drive | 0.1kW | | 0.2kW | | 0.4kW | | 0.75kW | | 1.0kW | | 1.5kW | | 2kW | | 3kW | |
|-------------|-------|---------------|-------|---------------|-------|---------------|--------|---------------|-------|---------------|-------|---------------|-----|---------------|-----|---------------|
| | | ASD-B2-0121-B | | ASD-B2-0221-B | | ASD-B2-0421-B | | ASD-B2-0721-B | | ASD-B2-1021-B | | ASD-B2-1521-B | | ASD-B2-2023-B | | ASD-B2-3023-B |

| Servo Motor | ECMA-C20401□S | | ECMA-C20602□S | | ECMA-C20604□S | | ECMA-C20807□S | | ECMA-C21010□S | | ECMA-E21315□S | | ECMA-C21020□S | | ECMA-E21830□S | |
|-------------|---------------|--|---------------|--|---------------|---------------|---------------|---------------|---------------|---------------|---------------|--|---------------|---------------|---------------|---------------|
| | | | | | | ECMA-CM0604PS | | ECMA-G21306□S | | ECMA-E21310□S | | | | ECMA-E21320□S | | ECMA-F21830□S |
| | | | | | ECMA-C20804□7 | | ECMA-GM1306PS | | ECMA-G21309□S | | | | ECMA-E21820□S | | | |
| | | | | | ECMA-E21305□S | | ECMA-C20907□S | | ECMA-GM1309PS | | | | | | | |
| | | | | | ECMA-G21303□S | | | | ECMA-C20910□S | | | | | | | |

Note: The boxes (□) in the servo motor model names are for optional configurations (keyway, brake and oil seal).

Part Names and Functions

LED Display

- The 5 digit, 7 segment LED displays the servo status or fault codes.

Charge LED

- A lit LED indicates that either power is connected to the servo drive or a residual charge is present in the drive's internal power components.

Operation Panel

- Function keys used to perform status display, monitor and diagnostic, function and parameter setting. Function Keys:
 MODE : Press this key to select/change mode
 SHIFT : Press this key to shift cursor to the left
 ▲ : Press this key to increase values on the display
 ▼ : Press this key to decrease values on the display
 SET : Press this key to store data

Control Circuit Terminal (L1c, L2c)

- Used to connect 100~230Vac, 50/60Hz single-phase or three-phase VAC supply.

Main Circuit Terminal (R, S, T)

- Used to connect 200~230Vac, 50/60Hz commercial power supply.

Servo Motor Output (U, V, W)

- Used to connect servo motor. Never connect the output terminal to main circuit power as the AC drive may be damaged beyond repair if incorrect cables are connected to the output terminals.

Internal & External Regenerative Resistor Terminal

1. When using an external resistor, connect it to P[⊕] and C, and ensure an open circuit between P[⊕] and D.
2. When using an internal resistor, ensure the circuit is closed between P[⊕] and D, and the circuit is open between P[⊕] and C.
3. When using external braking unit, connect braking unit to P[⊕] and ⊖, and ensure an open circuit between P[⊕] and D, and P[⊕] and C.

Ground Terminal

- Used to connect grounding wire of power supply and servo motor.



I/O Interface

- Used to connect Delta's DVP series PLC or other external controllers for controlling I/O signals.

Motor Encoder Interface

- Used to connect the encoder of the servo motor

Serial Communication Port

- Used to connect PLC, HMI, etc. controllers for RS-485 / RS-232 serial communication.

Analog Voltage Output Terminal

- Used to provide two analog monitor outputs, MON1 and MON2.

Heatsink

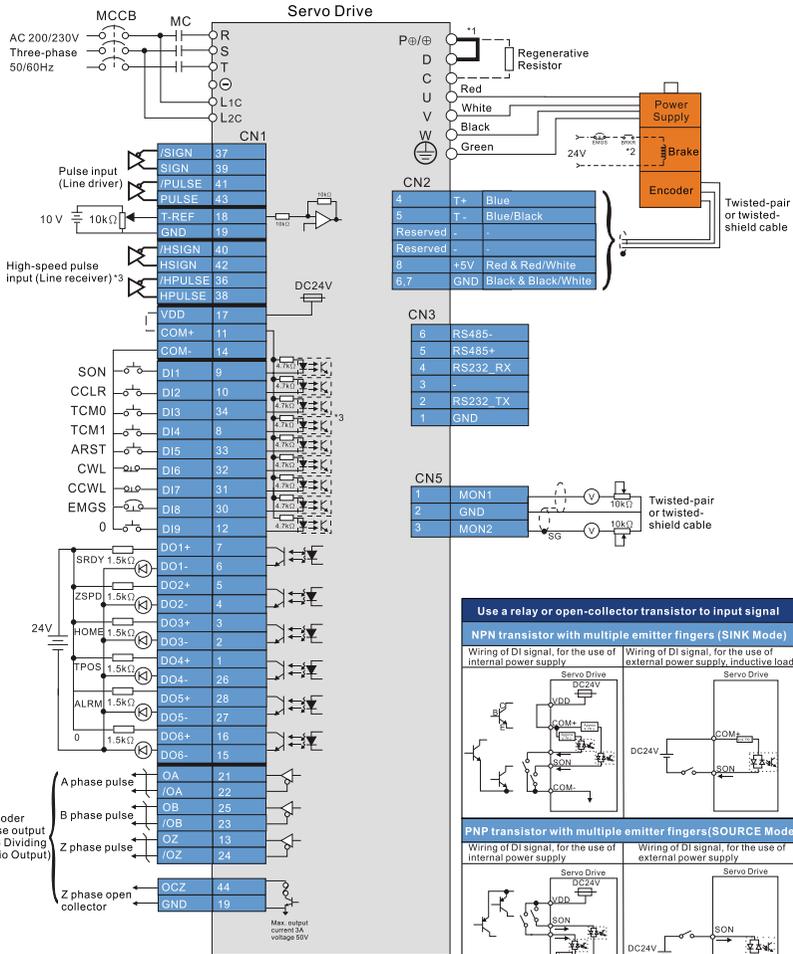
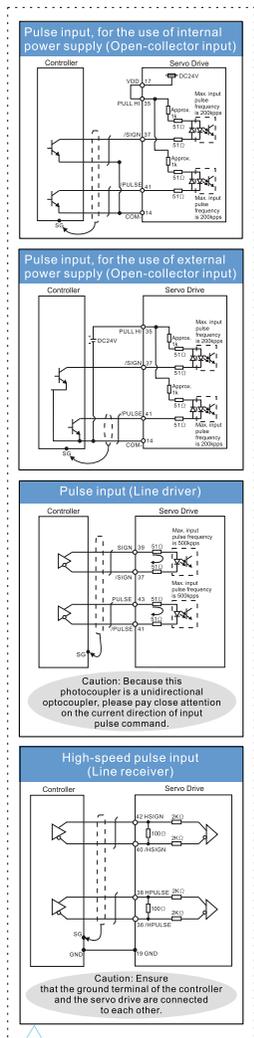
- Used to secure servo drive and for heat dissipation.



Standard Connection Examples

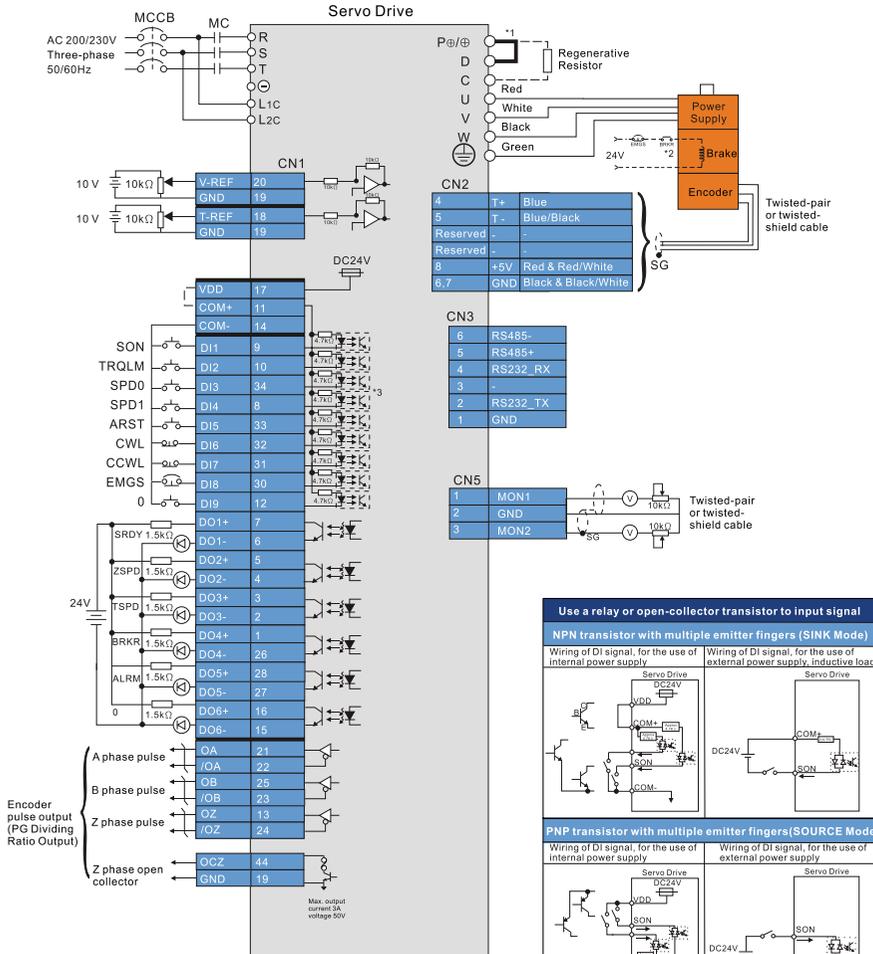
● Position (Pt) Control Mode (for Pulse Command Input)

● Speed (S) Control Mode



NOTE:
 *1. 400W and below drives do not provide built-in regenerative resistor.
 *2. The brake coil has no polarity.
 *3. Please refer to SINK / SOURCE modes

Caution: Do not use dual power supply. Failure to observe this caution may result in damage to the servo drive and servo motor.



NOTE:
 *1. 400W and below drives do not provide built-in regenerative resistor.
 *2. The brake coil has no polarity.
 *3. Please refer to SINK / SOURCE modes

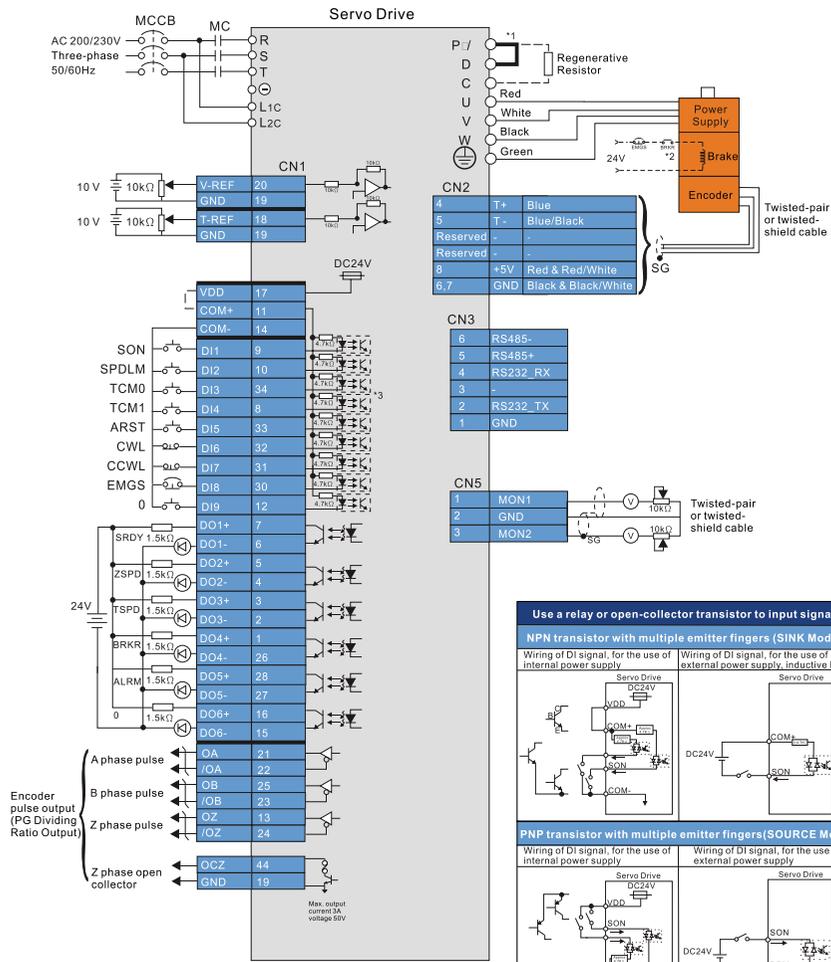
Caution: Do not use dual power supply. Failure to observe this caution may result in damage to the servo drive and servo motor.

ARCO CONTROL

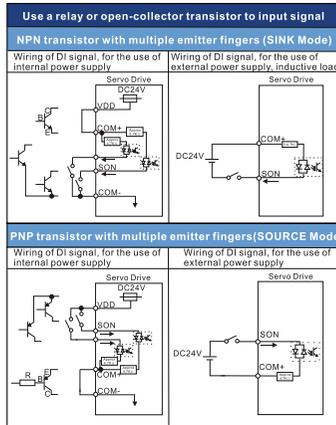
☎ :051-37133855-6
 ☎ :09014284236
 WWW.ARCOKALIA.COM

Standard Connection Examples

Torque (T) Control Mode



NOTE:
 *1. 400W and below drives do not provide built-in regenerative resistor.
 *2. The brake coil has no polarity.
 *3. Please refer to SINK / SOURCE modes



Caution: Do not use dual power supply. Failure to observe this caution may result in damage to the servo drive and servo motor.

Regenerative Resistor

| Servo Drive (kW) | Recommended Specifications for Built-in Regenerative Resistor | | Recommended Specifications for External Regenerative Resistor | Min. Allowable Resistance (Ohm) |
|------------------|---|-----------------------------------|---|---------------------------------|
| | Resistance (Ohm) (parameter P1-52) | Capacity (Watt) (parameter P1-53) | | |
| 0.1 | -- | -- | 80Ω | 60Ω |
| 0.2 | -- | -- | 80Ω | 60Ω |
| 0.4 | 100Ω | 60W | 80Ω | 60Ω |
| 0.75 | 100Ω | 60W | 80Ω | 60Ω |
| 1.0 | 40Ω | 60W | 40Ω | 30Ω |
| 1.5 | 40Ω | 60W | 40Ω | 30Ω |
| 2.0 | 20Ω | 100W | 30Ω | 15Ω |
| 3.0 | 20Ω | 100W | 30Ω | 15Ω |

Note:

- ◆ There is no built-in regenerative resistor for 200W and below ASDA-B2 series servo drives.
- ◆ When the fault, ALE05 (Regeneration Error) occurs, please increase the regenerative resistor capacity or decrease the regenerative resistor resistance (the regenerative resistor resistance should not be less than the minimum allowable resistance listed in the above table.)
- ◆ If the situation is not improved after increasing the regenerative resistor capacity or decreasing the regenerative resistor resistance, please purchase regenerative resistor module.
- ◆ When combining multiple small-capacity regenerative resistors in parallel to increase the regenerative resistor capacity, make sure that the total resistance value of the regenerative resistors should not be less than the minimum allowable resistance listed in the above table.

Safety Information

| Global Standards | ASDA-B2 series is designed to fully comply with demanding international standards, i.e. IEC and EN, etc. for all fields of industrial automation technology. | |
|--------------------------------|---|---------------|
| EMS standard | EN61000-4-6 | Level 3 |
| | EN61000-4-3 | Level 3 |
| | EN61000-4-2 | Level 2 and 3 |
| | EN61000-4-4 | Level 3 |
| | EN61000-4-8 | Level 4 |
| Conducted & Radiated Emissions | EN61000-4-5 | Level 3 |
| | Complies with EN550011 Class A Group 1, with external EMC filter | |
| CE Marking | CE recognized. Complies with Directive 2006/95/EC of the European Parliament and EMC Directive 2004/108/EC. | |
| Protection Degree | IEC/EN50178, IEC/EN60529 IP20 | |
| Vibration | 1G less than 20Hz, 0.6G 20 to 50Hz. Complies with IEC/EN50178 | |
| Shock | 15gn 11ms. Complies with IEC/EN600028-2-27 | |
| Pollution Degree | Degree 2. Complies with IEC/EN61800-5-1 | |
| Ambient Temperature | Operating: 0°C~55°C (If operating temperature exceeds the specifications, forced cooling will be required.) Storage: -20°C~65°C | |
| Cooling Type | ASD-B2-0121-B, ASD-B2-0221-B, ASD-B2-0421-B, ASD-B2-0721-B Natural Air Circulation ASD-B2-1021-B, ASD-B2-1521-B, ASD-B2-2023-B, ASD-B2-3023-B Fan Cooling | |
| Altitude | Altitude 1000m or lower above sea level | |

IEC: International Electrotechnical Commission
 EN: Europäischen Normen
 EMC: Electromagnetic Compatibility
 IP: Ingress Protection Ratings



Specifications

| ASDA-B2 Series | | 100W | 200W | 400W | 750W | 1kW | 1.5kW | 2kW | 3kW | |
|-----------------------|--|--|--|----------|-------------|----------|----------|-------------------------------------|-----------|--|
| | | 01 | 02 | 04 | 07 | 10 | 15 | 20 | 30 | |
| Power Supply | Phase / Voltage | Three-phase : 170 ~ 255VAC · 50/60Hz 5% | | | | | | Three-phase 170~255VAC · 50/60Hz 5% | | |
| | | Single-phase : 200 ~ 255VAC · 50/60Hz 5% | | | | | | | | |
| | Continuous Output Current | 0.9 Arms | 1.55 Arms | 2.6 Arms | 5.1 Arms | 7.3 Arms | 8.3 Arms | 13.4 Arms | 19.4 Arms | |
| | Cooling System | Natural Air Circulation | | | Fan Cooling | | | | | |
| | Encoder Resolution / Feedback Resolution | 17-bit (160,000 p/rev) | | | | | | | | |
| | Control of Main Circuit | SVPWM Control | | | | | | | | |
| | Tuning Modes | Auto / Manual | | | | | | | | |
| | Dynamic Brake | None | | | Built-in | | | | | |
| Position Control Mode | Max. Input Pulse Frequency | Max. 500Kpps (Line driver) (low speed) / Max. 4Mpps (Line receiver) (high speed) Max. 200Kpps (Open collector) | | | | | | | | |
| | Pulse Type | Pulse + Direction : A phase + B phase : CCW pulse + CW pulse | | | | | | | | |
| | Command Source | External pulse train / Internal parameters | | | | | | | | |
| | Smoothing Strategy | Low-pass and Moving filter | | | | | | | | |
| | Electronic Gear | Electronic gear N/M multiple N: 1 ~ (2 ²⁶ -1), M: 1 ~ (2 ³¹ -1) (1/50<N/M<25600) | | | | | | | | |
| | Torque Limit Operation | Set by parameters | | | | | | | | |
| | Feed Forward Compensation | Speed Control Mode | | | | | | | | |
| Speed Control Mode | Analog Input Command | Voltage Range | 0 ~ ±10 V _{DC} | | | | | | | |
| | | Input Resistance | 10K | | | | | | | |
| | | Time Constant | 2.2 us | | | | | | | |
| | Speed Control Range ^{*1} | 1:5000 | | | | | | | | |
| | Command Source | External analog signal / Internal parameters | | | | | | | | |
| | Smoothing Strategy | Low-pass and S-curve filter | | | | | | | | |
| | Torque Limit Operation | Set by parameters or via Analog input | | | | | | | | |
| | Frequency Response Characteristic | Maximum 550Hz | | | | | | | | |
| | Speed Fluctuation Rate ^{*2} | | 0.01% or less at load fluctuation 0 to 100% (at rated speed) | | | | | | | |
| | | | 0.01% or less at power fluctuation ±10% (at rated speed) | | | | | | | |
| Torque Control Mode | Analog Input Command | Voltage Range | 0 ~ ±10 V _{DC} | | | | | | | |
| | | Input Resistance | 10K | | | | | | | |
| | | Time Constant | 2.2 us | | | | | | | |
| | Command Source | External analog signal / Internal parameters | | | | | | | | |
| | Speed Limit Operation | Parameter Setting or via Analog input | | | | | | | | |

| ASDA-B2 Series | | 100W | 200W | 400W | 750W | 1kW | 1.5kW | 2kW | 3kW |
|-------------------------|-----------------------|--|------|------|------|-----|-------|-----|-----|
| | | 01 | 02 | 04 | 07 | 10 | 15 | 20 | 30 |
| Analog Monitor Output | | Monitor signal can set by parameters (Output voltage range: ±8V) | | | | | | | |
| Digital Input/Output | Input | Servo On, Reset, Gain switching, Pulse clear, Zero speed CLAMP, Speed/Torque limit enabled, Emergency stop, Forward / Reverse inhibit limit, Position / Speed mode switching, Speed / Torque mode switching, Torque / Position mode switching, Feed step selection input, Feed step mode input, Auto run input, Electronic gear ratio (Numerator) selection | | | | | | | |
| | Output | Encoder signal output (A, B, Z Line Driver / Z Open collector) Servo ready, Servo On, At Zero speed, At Speed reached, At Positioning completed, At Torques limit, Servo alarm (Servo fault) activated, Electromagnetic brake control, Homing completed, Output overload warning Servo warning activated, Internal position command completed | | | | | | | |
| Protective Functions | | Overcurrent, Overvoltage, Undervoltage, Regeneration error, Overload, Overspeed, Abnormal pulse control command, Excessive deviation, Watch dog execution time out, Encoder error, Adjustment error, Emergency stop activated, Reverse/ Forward limit switch error, IGBT temperature error, Memory error, DSP communication error, Serial communication error, Input power phase loss, Serial communication time out, Command write-in error, terminals with short circuit protection (U, V, W, CN1, CN2, CN3 terminals) | | | | | | | |
| Communication Interface | | RS-232 / RS-485 | | | | | | | |
| Environment | Installation Site | Indoor location (free from direct sunlight), no corrosive liquid and gas (far away from oil mist, flammable gas, dust) | | | | | | | |
| | Altitude | Altitude 1000m or lower above sea level | | | | | | | |
| | Atmospheric Pressure | 86kPa ~ 106kPa | | | | | | | |
| | Operating Temperature | 0°C ~ 55°C (If operating temperature is above 45°C, forced cooling will be required) | | | | | | | |
| | Storage Temperature | -20°C ~ 65°C | | | | | | | |
| | Humidity | 0 to 90% (non-condensing) | | | | | | | |
| | Vibration | 20Hz以下 9.80665m/s ² (1G) · 20 ~ 50Hz 5.88m/s ² (0.6G) | | | | | | | |
| | IP Rating | IP20 | | | | | | | |
| | Power System | TN System ^{*3} | | | | | | | |
| | Approvals | IEC/EN 61800-5-1   | | | | | | | |

Footnote:

*1 Rated rotation speed: When full load, speed ratio is defined as the minimum speed (the motor will not pause).

*2 When command is rated rotation speed, the speed fluctuation rate is defined as: (Empty load rotation speed - Full load rotation speed) / Rated rotation speed

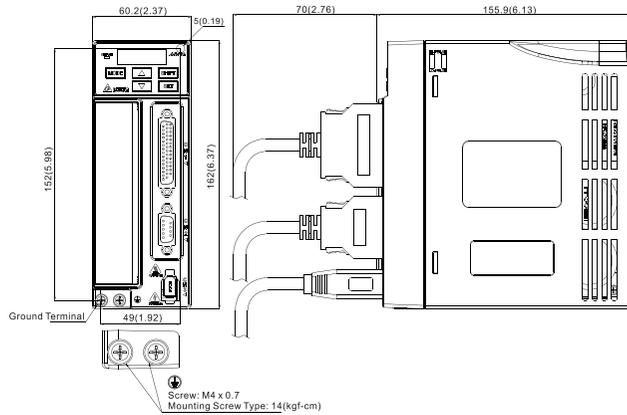
*3 TN system: A power distribution system having one point directly earthed, the exposed conductive parts of the installation being connected to that point by a protective earth conductor.





Dimensions

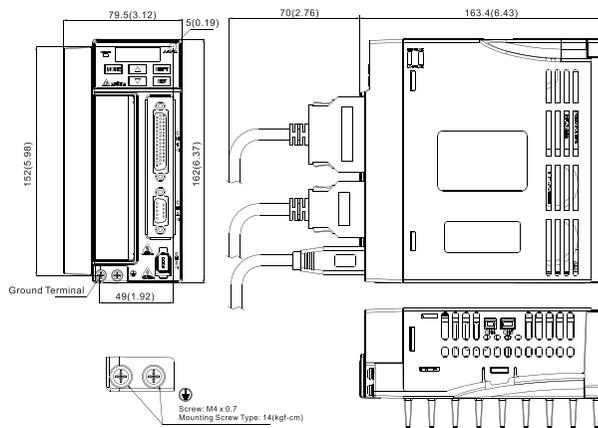
100W/200W/400W



Weight
1.07 (2.36)

NOTE 1)Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
2)Dimensions and weights of the servo drives may be revised without prior notice.

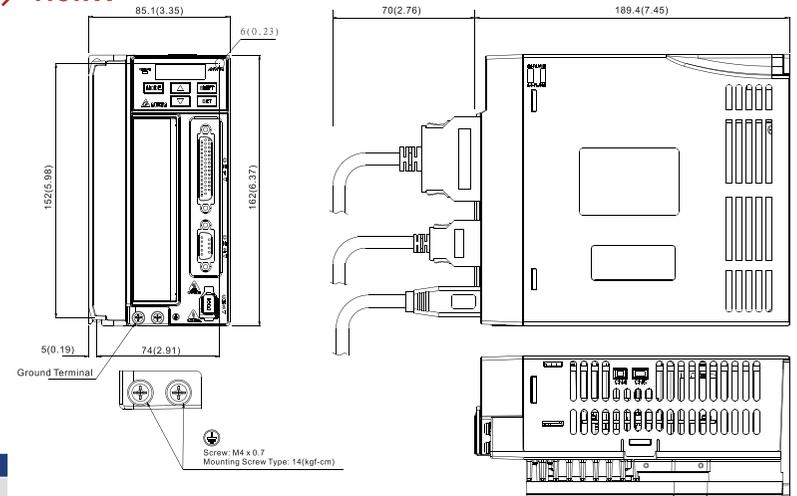
750W



Weight
1.54 (3.40)

NOTE 1)Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
2)Dimensions and weights of the servo drives may be revised without prior notice.

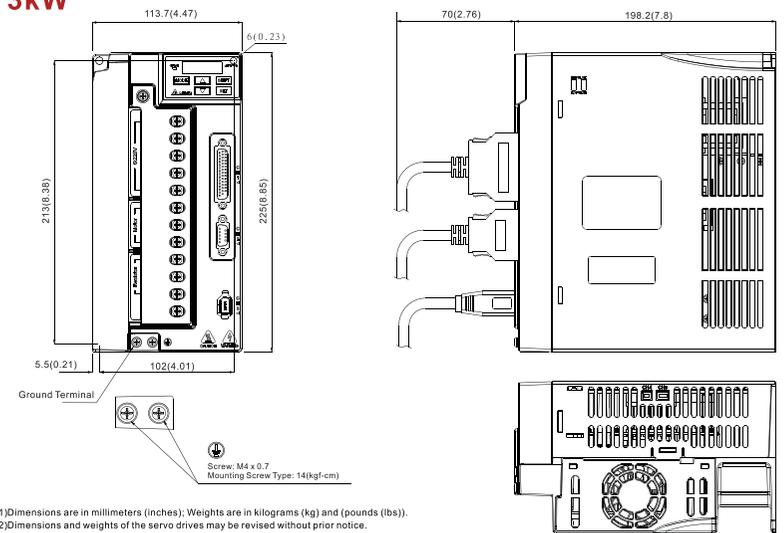
1kW/1.5kW



Weight
1.72 (3.79)

NOTE 1)Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
2)Dimensions and weights of the servo drives may be revised without prior notice.

2kW/3kW



Weight
2.67 (5.88)

NOTE 1)Dimensions are in millimeters (inches); Weights are in kilograms (kg) and (pounds (lbs)).
2)Dimensions and weights of the servo drives may be revised without prior notice.



ECMA Specifications

Low Inertia Series

| Model: ECMA Series | C204 | | | C206 | | | C208 | | | C209 | | | C210 | |
|--|--|-------|-------|------|------|------|-------|------|-------|------|--|--|------|--|
| | 01 | 02 | 04 | 04 | 07 | 07 | 10 | 10 | 20 | | | | | |
| Rated output power (kW) | 0.1 | 0.2 | 0.4 | 0.4 | 0.75 | 0.75 | 1.0 | 1.0 | 2.0 | | | | | |
| Rated torque (N·m) ¹⁾ | 0.32 | 0.64 | 1.27 | 1.27 | 2.39 | 2.39 | 3.18 | 3.18 | 6.37 | | | | | |
| Maximum torque (N·m) | 0.96 | 1.92 | 3.82 | 3.82 | 7.16 | 7.14 | 8.78 | 9.54 | 19.1 | | | | | |
| Rated speed (r/min) | 3000 | | | 3000 | | | 3000 | | 3000 | | | | | |
| Maximum speed (r/min) | 5000 | | | 3000 | | | 5000 | | 5000 | | | | | |
| Rated current (A) | 0.90 | 1.55 | 2.60 | 2.60 | 5.10 | 3.66 | 4.25 | 7.30 | 12.05 | | | | | |
| Maximum current (A) | 2.70 | 4.65 | 7.80 | 7.24 | 15.3 | 11 | 12.37 | 21.9 | 36.15 | | | | | |
| Power rating (kW/s) | 27.7 | 22.4 | 57.6 | 22.1 | 48.4 | 29.6 | 38.6 | 38.1 | 90.6 | | | | | |
| Rotor moment of inertia (× 10 ⁻⁴ kg·m ²)(Without brake) | 0.037 | 0.177 | 0.277 | 0.68 | 1.13 | 1.93 | 2.62 | 2.65 | 4.45 | | | | | |
| Mechanical time constant (ms) | 0.75 | 0.80 | 0.53 | 0.73 | 0.62 | 1.72 | 1.20 | 0.74 | 0.61 | | | | | |
| Torque constant-KT (N·m/A) | 0.36 | 0.41 | 0.49 | 0.49 | 0.47 | 0.65 | 0.75 | 0.44 | 0.53 | | | | | |
| Voltage constant-KE (mV/(r/min)) | 13.6 | 16.0 | 17.4 | 18.5 | 17.2 | 27.5 | 24.2 | 16.8 | 19.2 | | | | | |
| Armature resistance (Ohm) | 9.30 | 2.79 | 1.55 | 0.93 | 0.42 | 1.34 | 0.897 | 0.20 | 0.13 | | | | | |
| Armature inductance (mH) | 24.0 | 12.07 | 6.71 | 7.39 | 3.53 | 7.55 | 5.7 | 1.81 | 1.50 | | | | | |
| Electrical time constant (ms) | 2.58 | 4.30 | 4.30 | 7.96 | 8.36 | 5.66 | 6.35 | 9.30 | 11.4 | | | | | |
| Insulation class | Class A (UL), Class B (CE) | | | | | | | | | | | | | |
| Insulation resistance | >100MΩ · DC 500V | | | | | | | | | | | | | |
| Insulation strength | 1500V AC, 60 seconds | | | | | | | | | | | | | |
| Weight (kg) (without brake) | 0.5 | 1.2 | 1.6 | 2.1 | 3.0 | 2.9 | 3.8 | 4.3 | 6.2 | | | | | |
| Weight (kg) (with brake) | 0.8 | 1.5 | 2.0 | 2.9 | 3.8 | 3.69 | 5.5 | 4.7 | 7.2 | | | | | |
| Max. radial shaft load (N) | 78.4 | 196 | 196 | 245 | 245 | 245 | 245 | 490 | 490 | | | | | |
| Max. thrust shaft load (N) | 39.2 | 68 | 68 | 98 | 98 | 98 | 98 | 98 | 98 | | | | | |
| Power rating (kW/s) (with brake) | 25.6 | 21.3 | 53.8 | 22.1 | 48.4 | 29.3 | 37.9 | 30.4 | 82.0 | | | | | |
| Rotor moment of inertia (× 10 ⁻⁴ kg·m ²) (with brake) | 0.04 | 0.19 | 0.30 | 0.73 | 1.18 | 1.95 | 2.67 | 3.33 | 4.95 | | | | | |
| Mechanical time constant (ms) (with brake) | 0.81 | 0.85 | 0.57 | 0.78 | 0.65 | 1.74 | 1.22 | 0.93 | 0.66 | | | | | |
| Brake holding torque [N·m (min)] | 0.3 | 1.3 | 1.3 | 2.5 | 2.5 | 2.5 | 2.5 | 8.0 | 8.0 | | | | | |
| Brake power consumption (at 20C) [W] | 7.2 | 6.5 | 6.5 | 8.2 | 8.2 | 8.2 | 8.2 | 18.5 | 18.5 | | | | | |
| Brake release time [ms (Max)] | 5 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | | | | | |
| Brake pull-in time [ms (Max)] | 25 | 70 | 70 | 70 | 70 | 70 | 70 | 70 | 70 | | | | | |
| Vibration grade (μm) | 15 | | | | | | | | | | | | | |
| Operating temperature (°C) | 0 ~ 40 | | | | | | | | | | | | | |
| Storage temperature (°C) | -10 ~ 80 | | | | | | | | | | | | | |
| Operating humidity | 20 ~ 90%RH (non-condensing) | | | | | | | | | | | | | |
| Storage humidity | 20 ~ 90%RH (non-condensing) | | | | | | | | | | | | | |
| Vibration capacity | 2.5G | | | | | | | | | | | | | |
| IP Rating | IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used)) | | | | | | | | | | | | | |
| Approvals | | | | | | | | | | | | | | |

Medium / High Inertia Series

| Model: ECMA Series | E213 | | | | E218 | | F218 | G213 | | |
|--|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 05 | 10 | 15 | 20 | 20 | 30 | 30 | 03 | 06 | 09 |
| Rated output power (kW) | 0.5 | 1.0 | 1.5 | 2.0 | 2.0 | 3.0 | 3.0 | 0.3 | 0.6 | 0.9 |
| Rated torque (N·m) ¹⁾ | 2.39 | 4.77 | 7.16 | 9.55 | 9.55 | 14.32 | 19.10 | 2.86 | 5.73 | 8.59 |
| Maximum torque (N·m) | 7.16 | 14.32 | 21.48 | 28.65 | 28.65 | 42.97 | 57.29 | 8.59 | 17.19 | 21.48 |
| Rated speed (r/min) | 2000 | | | | 1500 | | | 1000 | | |
| Maximum speed (r/min) | 3000 | | | | | | | 2000 | | |
| Rated current (A) | 2.9 | 5.6 | 8.3 | 11.01 | 11.22 | 16.1 | 19.4 | 2.5 | 4.8 | 7.5 |
| Maximum current (A) | 8.7 | 16.8 | 24.81 | 33.03 | 33.66 | 48.3 | 58.2 | 7.44 | 14.49 | 22.5 |
| Power rating (kW/s) | 7.0 | 27.1 | 45.9 | 62.5 | 26.3 | 37.3 | 66.4 | 10.0 | 39.0 | 66.0 |
| Rotor moment of inertia (× 10 ⁻⁴ kg·m ²)(Without brake) | 8.17 | 8.41 | 11.18 | 14.59 | 34.68 | 54.95 | 54.95 | 8.17 | 8.41 | 11.18 |
| Mechanical time constant (ms) | 1.91 | 1.51 | 1.11 | 0.96 | 1.62 | 1.06 | 1.28 | 1.84 | 1.40 | 1.07 |
| Torque constant-KT (N·m/A) | 0.83 | 0.85 | 0.87 | 0.87 | 0.85 | 0.89 | 0.98 | 1.15 | 1.19 | 1.15 |
| Voltage constant-KE (mV/(r/min)) | 30.9 | 31.9 | 31.8 | 31.8 | 31.4 | 32.0 | 35.0 | 42.5 | 43.8 | 41.6 |
| Armature resistance (Ohm) | 0.57 | 0.47 | 0.26 | 0.174 | 0.119 | 0.052 | 0.077 | 1.06 | 0.82 | 0.43 |
| Armature inductance (mH) | 7.39 | 5.99 | 4.01 | 2.76 | 2.84 | 1.38 | 1.27 | 14.29 | 11.12 | 6.97 |
| Electrical time constant (ms) | 12.96 | 12.88 | 15.31 | 15.86 | 23.87 | 26.39 | 16.51 | 13.55 | 13.55 | 16.06 |
| Insulation class | Class A (UL), Class B (CE) | | | | | | | | | |
| Insulation resistance | >100MΩ · DC 500V | | | | | | | | | |
| Insulation strength | 1500V AC, 60 seconds | | | | | | | | | |
| Weight (kg) (without brake) | 6.8 | 7.0 | 7.5 | 7.8 | 13.5 | 18.5 | 18.5 | 6.8 | 7.0 | 7.5 |
| Weight (kg) (with brake) | 8.2 | 8.4 | 8.9 | 9.2 | 17.5 | 22.5 | 22.5 | 8.2 | 8.4 | 8.9 |
| Max. radial shaft load (N) | 490 | 490 | 490 | 490 | 1176 | 1470 | 1470 | 490 | 490 | 490 |
| Max. thrust shaft load (N) | 98 | 98 | 98 | 98 | 490 | 490 | 490 | 98 | 98 | 98 |
| Power rating (kW/s) (with brake) | 6.4 | 24.9 | 43.1 | 59.7 | 24.1 | 35.9 | 63.9 | 9.2 | 35.9 | 62.1 |
| Rotor moment of inertia (× 10 ⁻⁴ kg·m ²) (with brake) | 8.94 | 9.14 | 11.90 | 15.88 | 37.86 | 57.06 | 57.06 | 8.94 | 9.14 | 11.9 |
| Mechanical time constant (ms) (with brake) | 2.07 | 1.64 | 1.19 | 1.05 | 1.77 | 1.10 | 1.33 | 2.0 | 1.51 | 1.13 |
| Brake holding torque [N·m (min)] | 16.5 | 16.5 | 16.5 | 16.5 | 25.0 | 25.0 | 25.0 | 10.0 | 10.0 | 10.0 |
| Brake power consumption (at 20C) [W] | 21.0 | 21.0 | 21.0 | 21.0 | 20.4 | 20.4 | 20.4 | 19.0 | 19.0 | 19.0 |
| Brake release time [ms (Max)] | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| Brake pull-in time [ms (Max)] | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 |
| Vibration grade (μm) | 15 | | | | | | | | | |
| Operating temperature (°C) | 0 ~ 40 | | | | | | | | | |
| Storage temperature (°C) | -10 ~ 80 | | | | | | | | | |
| Operating humidity | 20 ~ 90%RH (non-condensing) | | | | | | | | | |
| Storage humidity | 20 ~ 90%RH (non-condensing) | | | | | | | | | |
| Vibration capacity | 2.5G | | | | | | | | | |
| IP Rating | IP65 (when waterproof connectors are used, or when an oil seal is used to be fitted to the rotating shaft (an oil seal model is used)) | | | | | | | | | |
| Approvals | | | | | | | | | | |

Footnote: ¹⁾ Rated torque values are continuous permissible values at 0~40°C ambient temperature when attaching with the sizes of heatsinks listed below.

²⁾ For the specifications of the motors with rotary magnetic encoders, please refer to the corresponding standard models.

ECMA-04 / 06 / 08 : 250mm x 250mm x 6mm

ECMA-10 : 300mm x 300mm x 12mm

ECMA-13 : 400mm x 400mm x 20mm

Footnote: ¹⁾ Rated torque values are continuous permissible values at 0~40°C ambient temperature when attaching with the sizes of heatsinks listed below.

²⁾ For the specifications of the motors with rotary magnetic encoders, please refer to the corresponding standard models.

ECMA-04 / 06 / 08 : 250mm x 250mm x 6mm

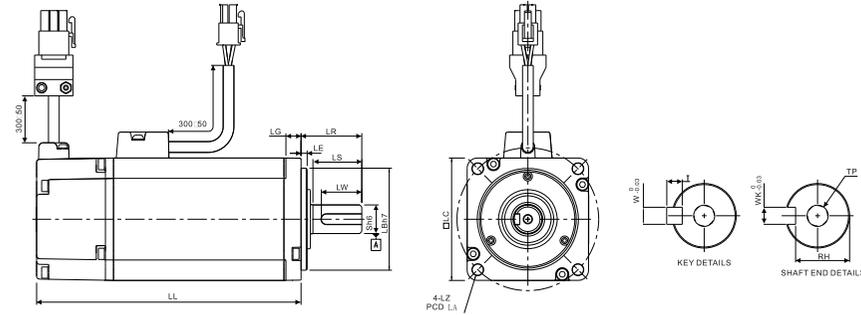
ECMA-10 : 300mm x 300mm x 12mm

ECMA-13 : 400mm x 400mm x 20mm



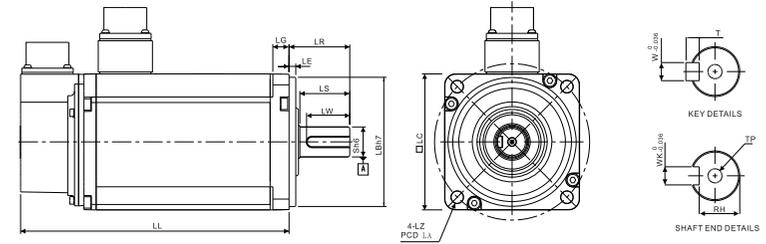
Dimensions

Motors - Frame Size 80mm and below (Units: mm)



| Model | C20401□S | C20602□S | C20604□S | C20804□S | C20807□S | C20907□S | C20910□S |
|----------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|---------------------------|
| LC | 40 | 60 | 60 | 80 | 80 | 86 | 86 |
| LZ | 4.5 | 5.5 | 5.5 | 6.6 | 6.6 | 6.6 | 6.6 |
| LA | 46 | 70 | 70 | 90 | 90 | 100 | 100 |
| S | 8 ^(+0/-0.009) | 14 ^(+0/-0.011) | 14 ^(+0/-0.011) | 14 ^(+0/-0.011) | 19 ^(+0/-0.013) | 16 ^(+0/-0.011) | 16 ^(+0/-0.011) |
| LB | 30 ^(+0/-0.021) | 50 ^(+0/-0.025) | 50 ^(+0/-0.025) | 70 ^(+0/-0.030) | 70 ^(+0/-0.030) | 80 ^(+0/-0.030) | 80 ^(+0/-0.030) |
| LL(Without Brake) | 100.6 | 105.5 | 130.7 | 112.3 | 138.3 | 130.2 | 153.2 |
| LL(With Brake) | 136.6 | 141.6 | 166.8 | 152.8 | 178 | 161.3 | 184.3 |
| LS(Without Oil Seal) | 20 | 27 | 27 | 27 | 32 | 30 | 30 |
| LS(With Oil Seal) | 20 | 24 | 24 | 24.5 | 29.5 | 30 | 30 |
| LR | 25 | 30 | 30 | 30 | 35 | 35 | 35 |
| LE | 2.5 | 3 | 3 | 3 | 3 | 3 | 3 |
| LG | 5 | 7.5 | 7.5 | 8 | 8 | 8 | 8 |
| LW | 16 | 20 | 20 | 20 | 25 | 20 | 20 |
| RH | 6.2 | 11 | 11 | 11 | 15.5 | 13 | 13 |
| WK | 3 | 5 | 5 | 5 | 6 | 5 | 5 |
| W | 3 | 5 | 5 | 5 | 6 | 5 | 5 |
| T | 3 | 5 | 5 | 5 | 6 | 5 | 5 |
| TP | M3 Depth 8 | M4 Depth 15 | M4 Depth 15 | M4 Depth 15 | M6 Depth 20 | M5 Depth 15 | M5 Depth 15 |

Motors - Frame Size 100mm ~ 130mm (Units: mm)



| Model | G21303□S | E21305□S | G21306□S | G21309□S | C21010□S |
|-------------------|----------------------------|----------------------------|----------------------------|----------------------------|---------------------------|
| LC | 130 | 130 | 130 | 130 | 100 |
| LZ | 9 | 9 | 9 | 9 | 9 |
| LA | 145 | 145 | 145 | 145 | 115 |
| S | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) |
| LB | 110 ^(+0/-0.035) | 110 ^(+0/-0.035) | 110 ^(+0/-0.035) | 110 ^(+0/-0.035) | 95 ^(+0/-0.035) |
| LL(Without Brake) | 147.5 | 147.5 | 147.5 | 163.5 | 153.3 |
| LL(With Brake) | 183.5 | 183.5 | 183.5 | 198 | 192.5 |
| LS | 47 | 47 | 47 | 47 | 37 |
| LR | 55 | 55 | 55 | 55 | 45 |
| LE | 6 | 6 | 6 | 6 | 5 |
| LG | 11.5 | 11.5 | 11.5 | 11.5 | 12 |
| LW | 36 | 36 | 36 | 36 | 32 |
| RH | 18 | 18 | 18 | 18 | 18 |
| WK | 8 | 8 | 8 | 8 | 8 |
| W | 8 | 8 | 8 | 8 | 8 |
| T | 7 | 7 | 7 | 7 | 7 |
| TP | M6 Depth 20 | M6 Depth 20 | M6 Depth 20 | M6 Depth 20 | M6 Depth 20 |



NOTE

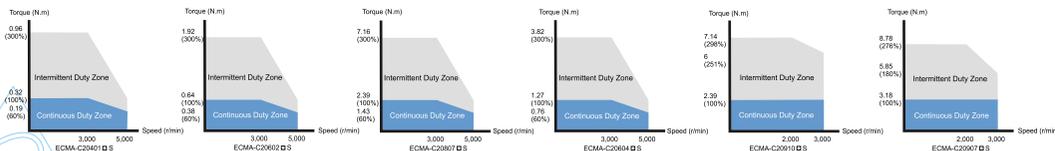
1. Dimensions are in millimeters. Weights are in kilograms (kg) and (pounds) (lbs).
2. Dimensions and weights of the servo motor may be revised without prior notice.
3. The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).
4. Except ECMA-CM0604PS LL:116.2mm, for the specifications of the motors with rotary magnetic encoders, please refer to the corresponding standard models.



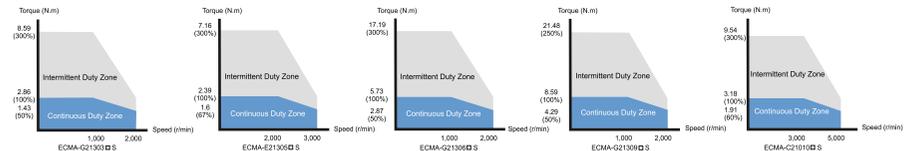
NOTE

1. Dimensions are in millimeters. Weights are in kilograms (kg) and (pounds) (lbs).
2. Dimensions and weights of the servo motor may be revised without prior notice.
3. The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).
4. For the specifications of the motors with rotary magnetic encoders, please refer to the corresponding standard models.

Speed-Torque Curves (T-N Curves)

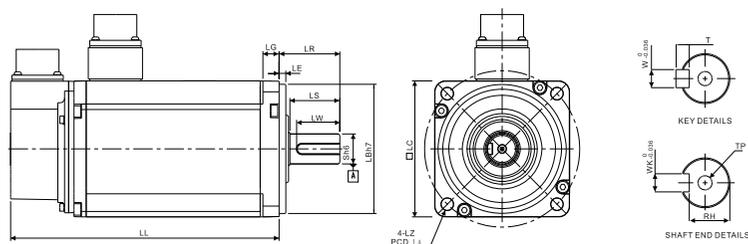


Speed-Torque Curves (T-N Curves)



Dimensions

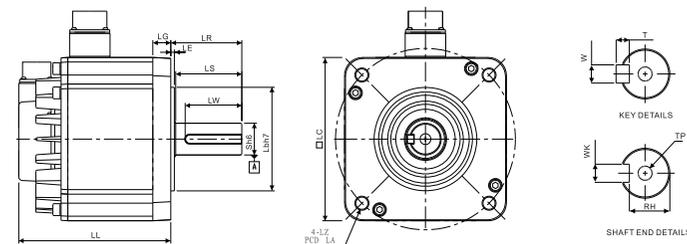
● Motors - Frame Size 100mm ~ 130mm (Units: mm)



| Model | E21310□S | E21315□S | C21020□S | E21320□S |
|-------------------|----------------------------|----------------------------|---------------------------|----------------------------|
| LC | 130 | 130 | 100 | 130 |
| LZ | 9 | 9 | 9 | 9 |
| LA | 145 | 145 | 115 | 145 |
| S | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) | 22 ^(+0/-0.013) |
| LB | 110 ^(+0/-0.035) | 110 ^(+0/-0.035) | 95 ^(+0/-0.035) | 110 ^(+0/-0.035) |
| LL(Without Brake) | 147.5 | 167.5 | 199 | 187.5 |
| LL(With Brake) | 183.5 | 202 | 226 | 216 |
| LS | 47 | 47 | 37 | 47 |
| LR | 55 | 55 | 45 | 55 |
| LE | 6 | 6 | 5 | 6 |
| LG | 11.5 | 11.5 | 12 | 11.5 |
| LW | 36 | 36 | 32 | 36 |
| RH | 18 | 18 | 18 | 18 |
| WK | 8 | 8 | 8 | 8 |
| W | 8 | 8 | 8 | 8 |
| T | 7 | 7 | 7 | 7 |
| TP | M6 Depth 20 | M6 Depth 20 | M6 Depth 20 | M6 Depth 20 |

NOTE 1. Dimensions are in millimeters. Weights are in kilograms (kg) and (pounds (lbs)).
 2. Dimensions and weights of the servo motor may be revised without prior notice.
 3. The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).

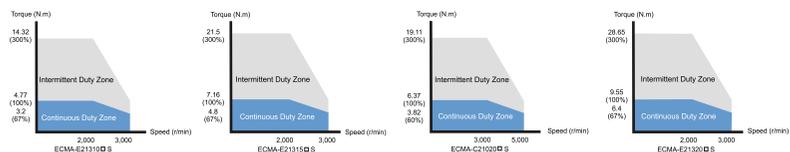
● Motors - Frame Size 180mm and above (Units: mm)



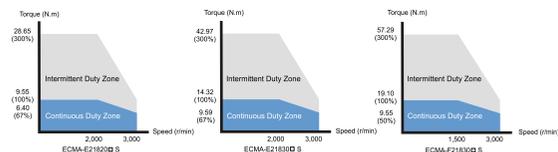
| Model | E21820□S | E21830□S | F21830□S |
|-------------------|------------------------------|------------------------------|------------------------------|
| LC | 180 | 180 | 180 |
| LZ | 13.5 | 13.5 | 13.5 |
| LA | 200 | 200 | 200 |
| S | 35 ^(+0/-0.016) | 35 ^(+0/-0.016) | 35 ^(+0/-0.016) |
| LB | 114.3 ^(+0/-0.035) | 114.3 ^(+0/-0.035) | 114.3 ^(+0/-0.035) |
| LL(Without Brake) | 169 | 202.1 | 202.1 |
| LL(With Brake) | 203.1 | 235.3 | 235.3 |
| LS | 73 | 73 | 73 |
| LR | 79 | 79 | 79 |
| LE | 4 | 4 | 4 |
| LG | 20 | 20 | 20 |
| LW | 63 | 63 | 63 |
| RH | 30 | 30 | 30 |
| WK | 10 ^{0/-0.036} | 10 ^{0/-0.036} | 10 ^{0/-0.036} |
| W | 10 ^{0/-0.036} | 10 ^{0/-0.036} | 10 ^{0/-0.036} |
| T | 8 | 8 | 8 |
| TP | M12 Depth 25 | M12 Depth 25 | M12 Depth 25 |

NOTE 1. Dimensions are in millimeters. Weights are in kilograms (kg) and (pounds (lbs)).
 2. Dimensions and weights of the servo motor may be revised without prior notice.
 3. The boxes (□) in the model names are for optional configurations (keyway, brake and oil seal).

● Speed-Torque Curves (T-N Curves)



● Speed-Torque Curves (T-N Curves)



ASDA-B2 Optional Accessories

Optional Units

Power Cables

- 3m and 5m standard cables are available.
- Customized service is offered to meet the needs of customers.
- Two types are selectable: with brake and without brake.



CN1 I/O Connectors

- Used to connect to external (host) controller



Encoder Cables

- 3m and 5m standard cables are available.
- Customized service is offered to meet the needs of customers.



Regenerative Resistors

- 400W/40Ohm and 1kW/20Ohm two kinds of specifications are available.
- For selecting a regenerative resistor, please refer to the table of regenerative resistor specifications on page 12.



RS-485 Connectors

- Used to connect multiple Delta ASDA series products by RS-485 interface through Modbus serial communication.



ASD-Soft Software Communication Cables (for PC)



☎ :051-37133855-6

☎ :09014284236

WWW.ARCOKALIA.COM

ASDA-B2 Optional Accessories

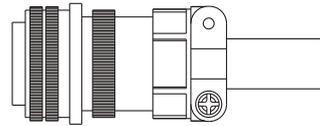
Power Connectors

ASDBCAPW0000



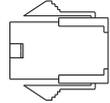
| Title | Part No. | Manufacturer |
|----------|----------------|--------------|
| Housing | C4201H00-2*2PA | JOWLE |
| Terminal | C4201TOP-2 | JOWLE |

ASD-CAPW1000



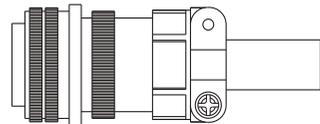
MS 3106A-20-18S

ASDBCAPW0100



| Title | Part No. | Manufacturer |
|----------|----------------|--------------|
| Housing | C4201H00-2*3PA | JOWLE |
| Terminal | C4201TOP-2 | JOWLE |

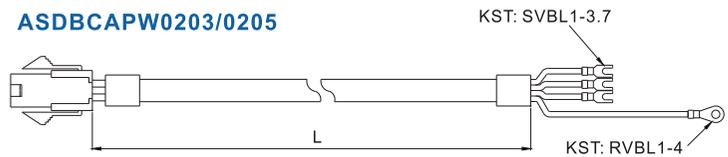
ASD-CAPW2000



MS 3106A-24-11S

Power Cables

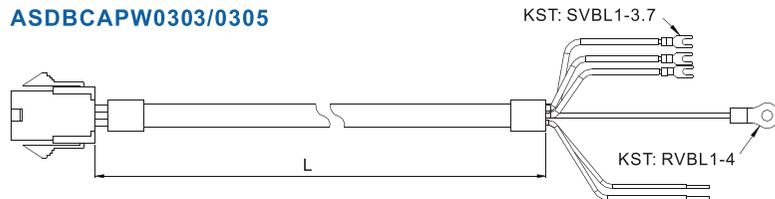
ASDBCAPW0203/0205



| Title | Part No. | Manufacturer |
|----------|----------------|--------------|
| Housing | C4201H00-2*2PA | JOWLE |
| Terminal | C4201TOP-2 | JOWLE |

| Title | Part No. | mm | L | inch |
|-------|--------------|-----------|---------|------|
| 1 | ASDBCAPW0203 | 3000 ± 50 | 118 ± 2 | |
| 2 | ASDBCAPW0205 | 5000 ± 50 | 197 ± 2 | |

ASDBCAPW0303/0305

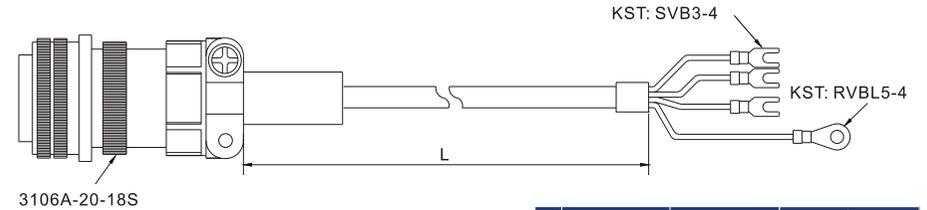


| Title | Part No. | Manufacturer |
|----------|----------------|--------------|
| Housing | C4201H00-2*3PA | JOWLE |
| Terminal | C4201TOP-2 | JOWLE |

| Title | Part No. | mm | L | inch |
|-------|--------------|-----------|---------|------|
| 1 | ASDBCAPW0303 | 3000 ± 50 | 118 ± 2 | |
| 2 | ASDBCAPW0305 | 5000 ± 50 | 197 ± 2 | |

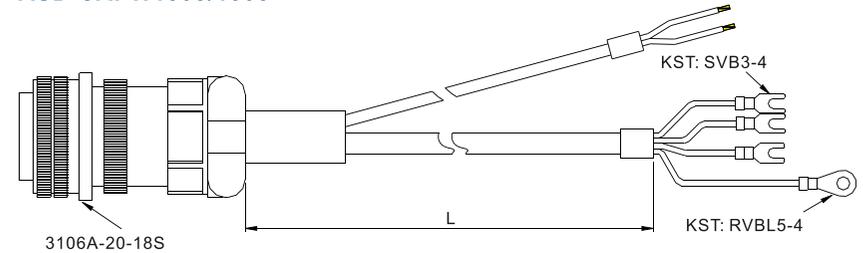
Power Cables

ASD-CAPW1203/1205



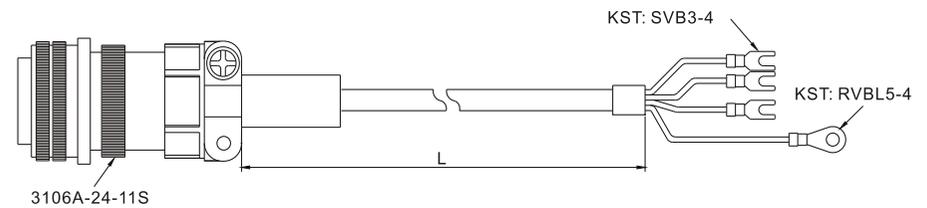
| Title | Part No. | Straight | mm | L | inch |
|-------|--------------|--------------|-----------|---------|------|
| 1 | ASD-CAPW1203 | 3106A-20-18S | 3000 ± 50 | 118 ± 2 | |
| 2 | ASD-CAPW1205 | 3106A-20-18S | 5000 ± 50 | 197 ± 2 | |

ASD-CAPW1303/1305



| Title | Part No. | Straight | mm | L | inch |
|-------|--------------|--------------|-----------|---------|------|
| 1 | ASD-CAPW1303 | 3106A-20-18S | 3000 ± 50 | 118 ± 2 | |
| 2 | ASD-CAPW1305 | 3106A-20-18S | 5000 ± 50 | 197 ± 2 | |

ASD-CAPW2203/2205

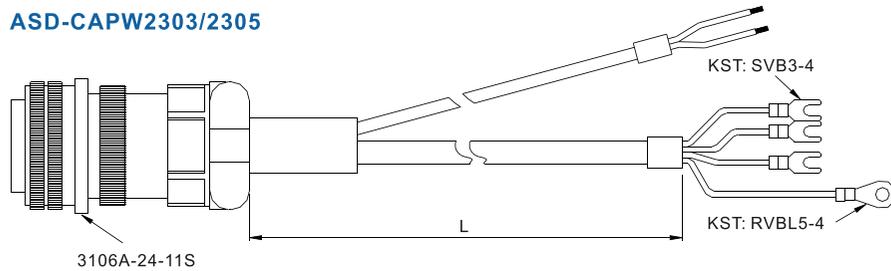


| Title | Part No. | Straight | mm | L | inch |
|-------|--------------|--------------|-----------|---------|------|
| 1 | ASD-CAPW2203 | 3106A-24-11S | 3000 ± 50 | 118 ± 2 | |
| 2 | ASD-CAPW2205 | 3106A-24-11S | 5000 ± 50 | 197 ± 2 | |

ASDA-B2 Optional Accessories

Power Cables

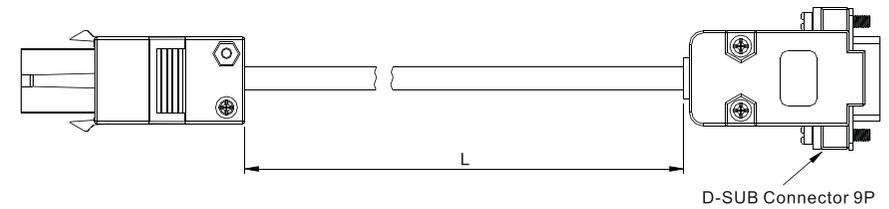
ASD-CAPW2303/2305



| Title | Part No. | Straight | L | |
|-------|--------------|--------------|-----------|---------|
| | | | mm | inch |
| 1 | ASD-CAPW2303 | 3106A-24-11S | 3000 ±.50 | 118 ±.2 |
| 2 | ASD-CAPW2305 | 3106A-24-11S | 5000 ±.50 | 197 ±.2 |

Encoder Cables

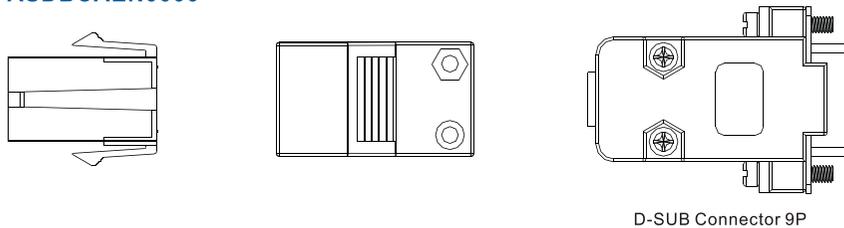
ASDBCAEN0003/0005



| Title | Part No. | L | | Title | Part No. | Manufacturer |
|-------|--------------|-----------|---------|----------|-------------------|--------------|
| | | mm | inch | | | |
| 1 | ASDBCAEN0003 | 3000 ±.50 | 118 ±.2 | Housing | AMP(1-172161-9) | AMP |
| 2 | ASDBCAEN0005 | 5000 ±.50 | 197 ±.2 | Terminal | AMP(170359-3) | AMP |
| | | | | CLAMP | DELTA(34703237XX) | DELTA |

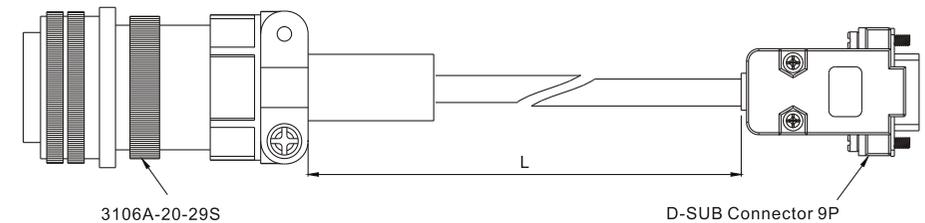
Encoder Connectors

ASDBCAEN0000

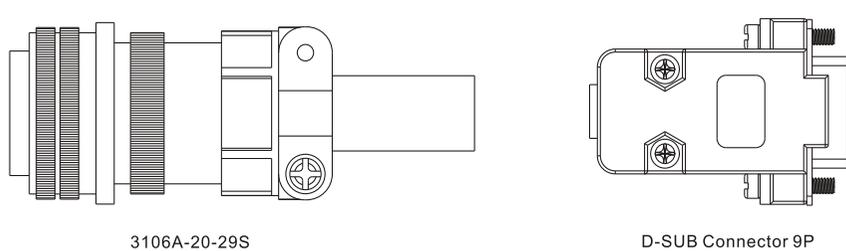


| Title | Part No. | Manufacturer |
|----------|-------------------|--------------|
| Housing | AMP(1-172161-9) | AMP |
| Terminal | AMP(170359-3) | AMP |
| CLAMP | DELTA(34703237XX) | DELTA |

ASDBCAEN1003/1005

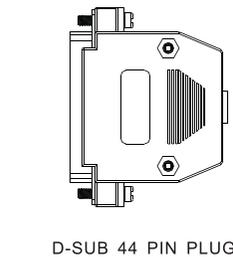


ASDBCAEN1000



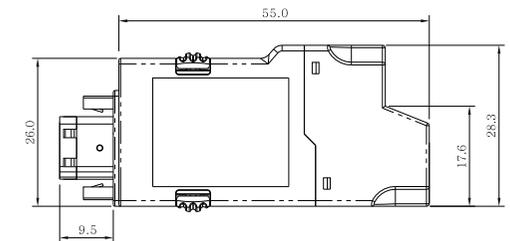
I/O Signal Connector

ASDBCND50044



RS-485 Connector

ASD-CNIEOB06



NOTE The other accessories will be available soon. For the actual appearance of the accessories, please refer to the ordered product.



Accessories Combinations

Servo Drive, Servo Motor and Accessories Combinations

100 W Servo Drive and 100W Low Inertia Servo Motor

| Servo Drive | ASD-B2-0121-B | | | |
|-------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Low Inertia Servo Motor | ECMA-C20401□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASDBCAPW0203 | Motor Power Cable ASDBCAPW0205 | Motor Power Cable ASDBCAPW0303 | Motor Power Cable ASDBCAPW0305 |
| Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | |
| Connector | Power Connector ASDBCAPW0000 | | | |
| | Encoder Connector ASDBCAEN0000 | | | |

200W Servo Drive and 200W Low Inertia Servo Motor

| Servo Drive | ASD-B2-0221-B | | | |
|-------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Low Inertia Servo Motor | ECMA-C20602□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASDBCAPW0203 | Motor Power Cable ASDBCAPW0205 | Motor Power Cable ASDBCAPW0303 | Motor Power Cable ASDBCAPW0305 |
| Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | |
| Connector | Power Connector ASDBCAPW0000 | | Power Connector ASDBCAPW0100 | |
| | Encoder Connector ASDBCAEN0000 | | | |

400W Servo Drive and 400W Low Inertia Servo Motor

| Servo Drive | ASD-B2-0421-B | | | |
|-------------------------------|---|-----------------------------------|-----------------------------------|-----------------------------------|
| Low Inertia Servo Motor | ECMA-C20604□S ECMA-C20804□7 ECMA-CM0604PS | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASDBCAPW0203 | Motor Power Cable ASDBCAPW0205 | Motor Power Cable ASDBCAPW0303 | Motor Power Cable ASDBCAPW0305 |
| Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | |
| Connector | Power Connector ASDBCAPW0000 | | Power Connector ASDBCAPW0100 | |
| | Encoder Connector ASDBCAEN0000 | | | |

400W Servo Drive and 500W Medium Inertia Servo Motor

| Servo Drive | ASD-B2-0421-B | | | |
|-------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Medium Inertia Servo Motor | ECMA-E21305□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASDBCAPW1203 | Motor Power Cable ASDBCAPW1205 | Motor Power Cable ASDBCAPW1303 | Motor Power Cable ASDBCAPW1305 |
| Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | |
| Connector | Power Connector ASDBCAPW1000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |

400W Servo Drive and 300W High Inertia Servo Motor

| Servo Drive | ASD-B2-0421-B | | | |
|-------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| High Inertia Servo Motor | ECMA-G21303□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | |
| Connector | Power Connector ASD-CAPW1000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |

750W Servo Drive and 750W Low Inertia Servo Motor

| Servo Drive | ASD-B2-0721-B | | | |
|-------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Low Inertia Servo Motor | ECMA-C20807□S ECMA-C20907□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASDBCAPW0203 | Motor Power Cable ASDBCAPW0205 | Motor Power Cable ASDBCAPW0303 | Motor Power Cable ASDBCAPW0305 |
| Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | Encoder Cable ASDBCAEN0003 | Encoder Cable ASDBCAEN0005 | |
| Connector | Power Connector ASDBCAPW0000 | | Power Connector ASDBCAPW0100 | |
| | Encoder Connector ASDBCAEN0000 | | | |

Accessories Combinations

● Servo Drive, Servo Motor and Accessories Combinations

7750W Servo Drive and 600W High Inertia Servo Motor

| Servo Drive | ASD-B2-0721-B | | | |
|--------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| High Inertia Servo Motor | ECMA-G21306□S ECMA-GM1306PS | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 Encoder Connector ASDBCAEN1000 | | | |

1kW Servo Drive and 1kW Low Inertia Servo Motor

| Servo Drive | ASD-B2-1021-B | | | |
|-------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| Low Inertia Servo Motor | ECMA-C21010□S ECMA-C20910□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASDBCAPW1000 Encoder Connector ASDBCAEN1000 | | | |

1kW Servo Drive and 1kW Medium Inertia Servo Motor

| Servo Drive | ASD-B2-1021-B | | | |
|----------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| Medium Inertia Servo Motor | ECMA-E21310□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 Encoder Connector ASDBCAEN1000 | | | |

1kW Servo Drive and 900W High Inertia Servo Motor

| Servo Drive | ASD-B2-1021-B | | | |
|--------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| High Inertia Servo Motor | ECMA-G21309□S ECMA-GM1309PS | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 Encoder Connector ASDBCAEN1000 | | | |

1.5kW Servo Drive and 1.5kW Medium Inertia Servo Motor

| Servo Drive | ASD-B2-1521-B | | | |
|----------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| Medium Inertia Servo Motor | ECMA-E21315□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 Encoder Connector ASDBCAEN1000 | | | |

2kW Servo Drive and 2kW Low Inertia Servo Motor

| Servo Drive | ASD-B2-2023-B | | | |
|-------------------------|--|--------------------------------|--------------------------------|--------------------------------|
| Low Inertia Servo Motor | ECMA-C21020□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 Encoder Connector ASDBCAEN1000 | | | |



Accessories Combinations

● Servo Drive, Servo Motor and Accessories Combinations

2kW Servo Drive and 2kW Medium Inertia Servo Motor

| | | | | |
|----------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| Servo Drive | ASD-B2-2023-B | | | |
| Medium Inertia Servo Motor | ECMA-E21320□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW1203 | Motor Power Cable ASD-CAPW1205 | Motor Power Cable ASD-CAPW1303 | Motor Power Cable ASD-CAPW1305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW1000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |

| | | | | |
|----------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| Servo Drive | ASD-B2-2023-B | | | |
| Medium Inertia Servo Motor | ECMA-E21820□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW2203 | Motor Power Cable ASD-CAPW2205 | Motor Power Cable ASD-CAPW2303 | Motor Power Cable ASD-CAPW2305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASDBCAPW2000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |

3kW Servo Drive and 3kW Medium Inertia Servo Motor

| | | | | |
|----------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| Servo Drive | ASD-B2-3023-B | | | |
| Medium Inertia Servo Motor | ECMA-E21830□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW2203 | Motor Power Cable ASD-CAPW2205 | Motor Power Cable ASD-CAPW2303 | Motor Power Cable ASD-CAPW2305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASD-CAPW2000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |

| | | | | |
|----------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| Servo Drive | ASD-B2-3023-B | | | |
| Medium Inertia Servo Motor | ECMA-F21830□S | | | |
| Cable | Without Brake | | With Brake | |
| | 3M | 5M | 3M | 5M |
| | Motor Power Cable ASD-CAPW2203 | Motor Power Cable ASD-CAPW2205 | Motor Power Cable ASD-CAPW2303 | Motor Power Cable ASD-CAPW2305 |
| | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 | Encoder Cable ASDBCAEN1003 | Encoder Cable ASDBCAEN1005 |
| Connector | Power Connector ASDBCAPW2000 | | | |
| | Encoder Connector ASDBCAEN1000 | | | |



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