## SIEMENS

## Data sheet

## 6ES7317-7TK10-0AB0



SIMATIC S7-300, CPU 317T-3 PN/DP, Central processing unit for PLC and technology tasks, 1024 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP (drive), 3rd interface Ethernet PROFINET with 2-port switch, Integr. I/O for technology, Front connector (1x 40-pole) and Micro Memory Card min. 8 MB required

General information	
HW functional status	01
Firmware version	CPU: V3.2; integrated technology V4.1.5
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 SP2 or higher and S7-Technology option package V4.2 SP3
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Digital outputs	
— Rated value (DC)	24 V; 2L+
<ul> <li>Reverse polarity protection</li> </ul>	No
Input current	
Current consumption (rated value)	1 050 mA
Current consumption (in no-load operation), typ.	230 mA
Inrush current, typ.	6.5 A
<sup>2</sup> t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	7.5 W
Memory	
Work memory	
• integrated	1 024 kbyte
expandable	No
Load memory	
• Plug-in (MMC)	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 у
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)

• without battery	Yes; Program and data
CPU processing times	roo, rrogram and data
for bit operations, typ.	0.025 µs
for word operations, typ.	0.03 µs
for fixed point arithmetic, typ.	0.04 µs
for floating point arithmetic, typ.	0.16 µs
CPU-blocks	0.10 µ3
Number of blocks (total)	2 048; (DBs, FCs, FBs); the maximum number of loadable blocks can
	be reduced by the MMC used.
DB	
Number, max.	2 048; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	2 048; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	2 048; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61 - isochronous mode is possible either on DP or PROFINET IO
	(not simultaneously)
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	1; OB 65
Number of startup OBs	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
• Number	512
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	511
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
•Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	540
Number	512
Retentivity	Ver
— adjustable	Yes
— lower limit	0
— upper limit	511

— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte
Flag	
• Size, max.	4 096 byte
Retentivity available	Yes; From MB 0 to MB 4 095
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
<ul> <li>per priority class, max.</li> </ul>	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
- Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
Outputs	8 192 byte
Inputs, adjustable	8 192 byte
Outputs, adjustable	8 192 byte
Inputs, default	256 byte
Outputs, default	256 byte
Default addresses of the integrated channels	<u></u>
— Digital inputs	66 66
— Digital outputs Subprocess images	00
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600
• Number of subprocess images, max.	bytes
Digital channels	
Inputs	65 536
— of which central	256
Outputs	65 536
— of which central	256
Analog channels	
Inputs	4 096
— of which central	64
Outputs	4 096
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
integrated	2; 1 DP and 1 DP (drive)
• via CP	2; for DP
Number of operable FMs and CPs (recommended)	2; for DP

• CP, LAN	8
Rack	
Racks, max.	1
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
<ul> <li>to DP, master</li> </ul>	Yes
• to DP, slave	Yes; Only time-of-day slave
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes; As client
Digital inputs	
Number of digital inputs	4
<ul> <li>of which inputs usable for technological functions</li> </ul>	4
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
• for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 µs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	1 000
• shielded, max.	1 000 m
Digital outputs	
Number of digital outputs	8
of which high-speed outputs	8
Functions	for technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
Response threshold, typ.	1A
Limitation of inductive shutdown voltage to	48 V

Controlling a digital input	No
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
lower limit	48 Ω
upper limit	4 kΩ
Output voltage	T That
• for signal "0", max.	3 V; (2L+)
• for signal "1", min.	Rated voltage -2.5 V
Output current	
for signal "1" rated value	0.5 A
<ul> <li>for signal "1" permissible range for 0 to 60 °C, min.</li> </ul>	5 mA
<ul> <li>for signal "1" permissible range for 0 to 60 °C, max.</li> </ul>	0.6 A
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.3 mA
Parallel switching of two outputs	
for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	No
Switching frequency	
with resistive load, max.	100 Hz
<ul> <li>with inductive load, max.</li> </ul>	0.2 Hz; According to IEC 60947-5-1, DC-13
	0.2 Hz; According to IEC 60947-5-1, DC-13
on lamp load, max. Total current of the outputs (per group)	100 112
Total current of the outputs (per group) horizontal installation	
- up to 40 °C, max.	4 A
	3 A
— up to 60 °C, max.	JA
all other mounting positions	4.4
— up to 40 °C, max.	4 A
Integrated high-speed cams	70
Switching accuracy (+/-) Cable length	70 µs
-	1 000 m
• shielded, max.	1 000 111
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Encoder	
Connectable encoders	
2-wire sensor	No
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes

— Routing	Yes
— Global data communication	Yes
	Yes
<ul> <li>— S7 basic communication</li> <li>— S7 communication</li> </ul>	Yes
- S7 communication as client	No; but via CP and loadable FB
— S7 communication, as client — S7 communication, as server	Yes
PROFIBUS DP master	Tes
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	124
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on
	PROFIBUS DP or PROFINET IO
- SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Number of DP slaves that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
<ul> <li>— Direct data exchange (slave-to-slave</li> </ul>	Yes; as subscriber
communication)	
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
- PG/OP communication	Yes
- Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
	Integrated DS 195 interface
Interface type Isolated	Integrated RS 485 interface Yes
	169
Interface types  • RS 485	Yes
	200 mA
Output current of the interface, max.	
Protocols	

• MPI	No
PROFIBUS DP master	Yes; DP(DRIVE)-Master
PROFIBUS DP slave	No
Point-to-point connection	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	64
Services	
— PG/OP communication	No
— Routing	No
— Global data communication	No
— S7 basic communication	No
— S7 communication	No
— Equidistance	Yes
— Isochronous mode	Yes
- SYNC/FREEZE	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— DPV1	No
Address area	
— Inputs, max.	1 024 byte
— Outputs, max.	1 024 byte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	http://support.automation.siemens.com in Product Support area
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
3. Interface	
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	2
integrated switch	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	No.
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Shared device	Yes
— Prioritized startup	Yes
<ul> <li>— Number of IO devices with prioritized startup,</li> </ul>	
max.	32

<ul> <li>— Number of connectable IO Devices, max.</li> </ul>	128
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
— of which in line, max.	64
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	128
max.	400
— of which in line, max.	128
Activation/deactivation of IO Devices	Yes
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— IO Devices changing during operation (partner	Yes
ports), supported	
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-
	300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	8 khuto
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.     PROFINET IO Device	1 024 byte
Services — PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max.
or communication	number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB
	for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	2
Max.	
Transfer memory	1.440 byte: Par IO Controller with shared dovice
— Inputs, max. — Outputs, max.	1 440 byte; Per IO Controller with shared device 1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
Open IE communication	
Number of connections, max.	16
Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964,
	65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols	
Redundancy mode	
Media redundancy	
- Switchover time on line break, typ.	200 ms; PROFINET MRP
<ul> <li>— Number of stations in the ring, max.</li> </ul>	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>— Number of connections, max.</li> </ul>	16
<ul> <li>— Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>— Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
supported	Ver: via integrated DDOEINET interface and leadable EDa
<ul> <li>ISO-on-TCP (RFC1006)</li> <li>— Number of connections, max.</li> </ul>	Yes; via integrated PROFINET interface and loadable FBs 16
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>ODF</li> <li>— Number of connections, max.</li> </ul>	16

— Data length, max.	1 472 byte
Web server	
supported	Yes
User-defined websites	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
S7 communication	X_GET as server)
supported	Yes
as server	Yes
as client	
	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
Number of connections	
	32
Number of connections	
Number of connections <ul> <li>overall</li> </ul>	32
Number of connections <ul> <li>overall</li> <li>usable for PG communication</li> </ul>	32 31
Number of connections <ul> <li>overall</li> <li>usable for PG communication</li> <li>reserved for PG communication</li> </ul>	32 31 1
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.	32 31 1 1
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication	32 31 1 1 31
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication	32 31 1 1 31 31
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.	32 31 1 1 31 31 1
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication	32 31 1 1 31 31 31 1 1 1 31 30
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication	32 31 1 1 31 31 1 1 1 31 30 0
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication	32 31 1 1 31 31 1 1 1 31 30 0 0
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, max.	32 31 1 1 31 31 1 1 1 31 30 0 0 30
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, max.         • usable for S7 communication	32 31 1 1 31 31 1 1 1 31 30 0 0 0 30 16
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, max.         • usable for S7 communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, max.	32 31 1 1 31 31 31 30 0 0 0 30 16 0
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, max.         • usable for S7 communication         — adjustable for S7 communication, max.	32 31 1 1 31 31 1 1 1 31 30 0 0 30 16 0 0
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 communication         — reserved for S7 communication         — adjustable for S7 communication	32 31 1 1 31 31 1 1 1 31 30 0 0 30 16 0 16
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for OP communication         — reserved for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 communication         — reserved for S7 communication         — reserved for S7 communication         — adjustable for S7 communication         — adjustable for S7 communication         — adjustable for S7 communication, min.         — adjustable for S7 communication, min.         — adjustable for S7 communication, min.         — adjustable for S7 communication, max.         • total number of instances, max.	32 31 1 1 31 31 31 1 1 1 31 30 0 0 0 30 16 0 0 16 32
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 communication         — reserved for S7 communication         — adjustable for S7 communication	32 31 1 1 31 31 1 1 1 31 30 0 0 30 16 0 16
Number of connections         • overall         • usable for PG communication         — reserved for PG communication         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — adjustable for OP communication         — reserved for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 communication         — reserved for S7 communication         — reserved for S7 communication         — adjustable for S7 communication         — adjustable for S7 communication         — adjustable for S7 communication, min.         — adjustable for S7 communication, min.         — adjustable for S7 communication, min.         — adjustable for S7 communication, max.         • total number of instances, max.	32 31 1 1 31 31 31 31 31 30 0 0 0 30 16 0 0 16 32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
Number of connections         • overall         • usable for PG communication         - reserved for PG communication         - adjustable for PG communication, min.         - adjustable for PG communication, max.         • usable for OP communication         - adjustable for OP communication         - adjustable for OP communication         - adjustable for OP communication, min.         - adjustable for OP communication, min.         - adjustable for OP communication, max.         • usable for S7 basic communication         - reserved for S7 basic communication         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 communication         - reserved for S7 communication         - reserved for S7 communication         - adjustable for S7 communication         - adjustable for S7 communication         - adjustable for S7 communication, min.         - adjustable for S7 communication, max.         • total number of instances, max.         • usable for routing	32 31 1 1 31 31 31 31 31 30 0 0 0 30 16 0 0 16 32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
Number of connections         • overall         • usable for PG communication         - reserved for PG communication         - adjustable for PG communication, min.         - adjustable for PG communication, max.         • usable for OP communication         - reserved for OP communication         - adjustable for OP communication         - adjustable for OP communication         - adjustable for OP communication, min.         - adjustable for OP communication, max.         • usable for S7 basic communication         - reserved for S7 basic communication         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, max.         • usable for S7 communication         - reserved for S7 communication         - reserved for S7 communication         - adjustable for S7 communication, max.         • usable for S7 communication, min.         - adjustable for S7 communication, max.         • total number of instances, max.         • usable for routing         S7 message functions	32 31 1 1 31 31 31 31 31 30 0 0 0 0 30 16 0 0 16 32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max. 32; Depending on the configured connections for PG/OP and S7 basic
Number of connections         • overall         • usable for PG communication         - reserved for PG communication         - adjustable for PG communication, min.         - adjustable for PG communication, max.         • usable for OP communication         - adjustable for OP communication, max.         • usable for OP communication         - adjustable for OP communication, min.         - adjustable for OP communication, min.         - adjustable for OP communication, max.         • usable for S7 basic communication         - reserved for S7 basic communication         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, max.         • usable for S7 communication         - adjustable for S7 communication, max.         • usable for S7 communication         - reserved for S7 communication, min.         - adjustable for S7 communication, min.         - adjustable for S7 communication, max.         • usable for routing         S7 message functions         Number of login stations for message functions, max.	32 31 1 1 1 31 31 31 31 31 30 0 0 0 0 0 0 0 30 16 0 0 16 32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max. 32; Depending on the configured connections for PG/OP and S7 basic communication
Number of connections         • overall         • usable for PG communication         - reserved for PG communication, min.         - adjustable for PG communication, min.         - adjustable for PG communication, max.         • usable for OP communication         - adjustable for OP communication, max.         • usable for OP communication         - adjustable for OP communication, min.         - adjustable for OP communication, max.         • usable for S7 basic communication         - reserved for S7 basic communication         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 communication         - adjustable for S7 communication         - reserved for S7 communication         - reserved for S7 communication         - adjustable for S7 communication, min.         - adjustable for S7 communication, min.         - adjustable for S7 communication, max.         • usable for routing         S7 message functions         Number of login stations for message functions, max.         Process diagnostic messages	32 31 1 1 1 31 31 31 31 31 31 3
Number of connections         • overall         • usable for PG communication         — reserved for PG communication, min.         — adjustable for PG communication, min.         — adjustable for PG communication, max.         • usable for OP communication         — reserved for OP communication         — adjustable for OP communication         — adjustable for OP communication, min.         — adjustable for OP communication, min.         — adjustable for OP communication, max.         • usable for S7 basic communication         — reserved for S7 basic communication         — adjustable for S7 basic communication, min.         — adjustable for S7 basic communication, min.         — adjustable for S7 communication         — reserved for S7 communication         — reserved for S7 communication         — reserved for S7 communication         — adjustable for S7 communication         — reserved for S7 communication         — adjustable for S7 communication, min.         — adjustable for S7 communication, max.         • usable for routing         S7 message functions         Number of login stations for message functions, max.         Process diagnostic messages         simultaneously active Alarm-S blocks, max.	32 31 1 1 1 31 31 31 31 31 31 3
Number of connections         • overall         • usable for PG communication         - reserved for PG communication, min.         - adjustable for PG communication, min.         - adjustable for PG communication, max.         • usable for OP communication         - reserved for OP communication         - adjustable for OP communication, max.         • usable for S7 basic communication, max.         • usable for S7 basic communication         - reserved for S7 basic communication         - reserved for S7 basic communication         - adjustable for S7 basic communication, min.         - adjustable for S7 basic communication, min.         - adjustable for S7 communication         - reserved for S7 communication         - reserved for S7 communication         - adjustable for S7 communication, min.         - adjustable for S7 communication, max.         • usable for routing         S7 message functions         Number of login stations for message functions, max.         Process diagnostic messages         simultaneously active Alarm-S blocks, max.         Test commissioning functions	32 31 1 1 1 31 31 31 31 31 30 0 0 0 0 0 0 0 16 0 0 0 16 32 X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max. 32; Depending on the configured connections for PG/OP and S7 basic communication Yes 300

Number of breakpoints	4; without continuation
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	14
Forcing	Yes
-	
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul>	Inputs, outputs 10
Diagnostic buffer	10
	Yes
<ul> <li>present</li> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	Ver
• can be read out	Yes
Interrupts/diagnostics/status information	
Alarms	No
Diagnostics function	No
Diagnostics indication LED	
<ul> <li>Status indicator digital input (green)</li> </ul>	Yes
<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
Potential separation	
Potential separation digital inputs	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Potential separation digital outputs	
<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Isolation	
Isolation tested with	500 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
STEP 7	Yes; STEP 7 V5.5 SP2 or higher and S7-Technology option package
	V4.2 SP3
Programming	
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Block encryption	Yes; With S7 block Privacy
	,

Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	640 g
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