Product data sheet

Specifications

variable speed drive ATV71 - 160kW-250HP - 480V - EMC filter-graphic terminal

ATV71HC16N4D

⚠ Discontinued on: 31 December 2021

⚠ To be end-of-service on: 01 January 2028

⚠ **To be discontinued**

Main

Range of product	Altivar 71
Product or component type	Variable speed drive
Product specific application	Complex, high-power machines
Component name	ATV71
Motor power kW	160 kW, 3 phases at 380...480 V
Motor power hp	250 hp, 3 phases at 380...480 V
Maximum motor cable length	100 m shielded cable 200 m unshielded cable
Power supply voltage	380...480 V - 15...10 %
Network number of phases	3 phases
Line current	233 A for 480 V 3 phases 160 kW / 250 hp 289 A for 380 V 3 phases 160 kW / 250 hp
EMC filter	Integrated
Assembly style	With heat sink
Variant	Reinforced version Without DC choke
Apparent power	190.2 kVA at 380 V 3 phases 160 kW / 250 hp
Prospective line Isc	50 kA for 3 phases
Nominal output current	314 A at 2.5 kHz 380 V 3 phases 160 kW / 250 hp 314 A at 2.5 kHz 460 V 3 phases 160 kW / 250 hp
Maximum transient current	471 A for 60 s 3 phases 160 kW / 250 hp 518 A for 2 s 3 phases 160 kW / 250 hp
Output frequency	0.1…500 Hz
Nominal switching frequency	2.5 kHz
Switching frequency	2.5...8 kHz adjustable 2.5...8 kHz with derating factor
Asynchronous motor control profile	ENA (Energy adaptation) system for unbalanced loads Voltage/frequency ratio (2 or 5 points) Sensorless flux vector control (SFVC) (voltage or current vector) Flux vector control (FVC) with sensor (current vector)
Type of polarization	No impedance for Modbus

Complementary

Product destination	Asynchronous motors Synchronous motors
Power supply voltage limits	323…528 V
Power supply frequency	50...60 Hz - 5...5 %
Power supply frequency limits	47.5...63 Hz
Speed range	1…100 for asynchronous motor in open-loop mode, without speed feedback 1…1000 for asynchronous motor in closed-loop mode with encoder feedback 1…50 for synchronous motor in open-loop mode, without speed feedback
Speed accuracy	+/- 0.01 % of nominal speed in closed-loop mode with encoder feedback 0.2 Tn to Tn +/- 10 % of nominal slip without speed feedback 0.2 Tn to Tn
Torque accuracy	+/- 15 % in open-loop mode, without speed feedback +/- 5 % in closed-loop mode with encoder feedback
Transient overtorque	170 % of nominal motor torque +/- 10 % for 60 s every 10 minutes 220 % of nominal motor torque +/- 10 % for 2 s
Braking torque	<= 150 % with braking or hoist resistor 30 % without braking resistor
Synchronous motor control profile	Vector control without speed feedback
Regulation loop	Adjustable PI regulator
Motor slip compensation	Suppressable Automatic whatever the load Not available in voltage/frequency ratio (2 or 5 points) Adjustable
Diagnostic	1 LED (red) for drive voltage
Output voltage	<= power supply voltage
Insulation	Electrical between power and control
Type of cable for mounting in an enclosure	With a NEMA Type1 kit: 3 wire(s)UL 508 cable at 40 °C, copper 75 °C / PVC With an IP21 or an IP31 kit: 3 wire(s)IEC cable at 40 °C, copper 70 °C / PVC Without mounting kit: 1 wire(s)IEC cable at 45 °C, copper 70 °C / PVC Without mounting kit: 1 wire(s)IEC cable at 45 °C, copper 90 °C / XLPE/EPR
Electrical connection	Terminal, clamping capacity: 2.5 mm², AWG 14 (AI1-/AI1+, AI2, AO1, R1A, R1B, R1C, R2A, R2B, LI1...LI6, PWR) Terminal, clamping capacity: 2 x 150 mm² (PC/-, PO, PA/+) Terminal, clamping capacity: 120 mm² (PA, PB) Terminal, clamping capacity: 2 x 150 mm² (L1/R, L2/S, L3/T, U/T1, V/T2, W/T3)
Tightening torque	0.6 N.m (AI1-/AI1+, AI2, AO1, R1A, R1B, R1C, R2A, R2B, LI1...LI6, PWR) 41 N.m, 360 lb.in (PC/-, PO, PA/+) 24 N.m, 212 lb.in (PA, PB) 41 N.m, 360 lb.in (L1/R, L2/S, L3/T, U/T1, V/T2, W/T3)
Supply	Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protection type: overload and short-circuit protection Internal supply: 24 V DC (21…27 V), <200 mA, protection type: overload and short-circuit protection
Analogue input number	2
Analogue input type	AI1-/AI1+ bipolar differential voltage: +/- 10 V DC 24 V max, resolution 11 bits + sign AI2 software-configurable current: 0...20 mA, impedance: 242 Ohm, resolution 11 bits AI2 software-configurable voltage: 0...10 V DC 24 V max, impedance: 30000 Ohm, resolution 11 bits
Input sampling time	2 ms +/- 0.5 ms (AI1-/AI1+) - analog input(s) 2 ms +/- 0.5 ms (AI2) - analog input(s) 2 ms +/- 0.5 ms (LI1...LI5) - discrete input(s) 2 ms +/- 0.5 ms (LI6)if configured as logic input - discrete input(s)
Response time	<= 100 ms in STO (Safe Torque Off) AO1 2 ms, tolerance +/- 0.5 ms for analog output(s) R1A, R1B, R1C 7 ms, tolerance +/- 0.5 ms for discrete output(s) R2A, R2B 7 ms, tolerance +/- 0.5 ms for discrete output(s)
Absolute accuracy precision	+/- 0.6 % (AI1-/AI1+) for a temperature variation 60 °C +/- 0.6 % (AI2) for a temperature variation 60 °C +/- 1 % (AO1) for a temperature variation 60 °C
Linearity error	+/- 0.15 % of maximum value (AI1-/AI1+, AI2) +/- 0.2 % (AO1)
Analogue output number	1

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Analogue output type	AO1 software-configurable logic output 10 V 20 mA AO1 software-configurable current 0...20 mA, impedance: 500 Ohm, resolution 10 bits AO1 software-configurable voltage 0...10 V DC, impedance: 470 Ohm, resolution 10 bits
Discrete output number	2
Discrete output type	Configurable relay logic: (R1A, R1B, R1C) NO/NC - 100000 cycles Configurable relay logic: (R2A, R2B) NO - 100000 cycles
Minimum switching current	3 mA at 24 V DC for configurable relay logic
Maximum switching current	R1, R2: 2 A at 250 V AC inductive load, cos phi = 0.4 R1, R2: 2 A at 30 V DC inductive load, cos phi = 0.4 R1, R2: 5 A at 250 V AC resistive load, cos phi = 1 R1, R2: 5 A at 30 V DC resistive load, cos phi = 1
Discrete input number	7
Discrete input type	LI1...LI5: programmable 24 V DC with level 1 PLC, impedance: 3500 Ohm LI6: switch-configurable 24 V DC with level 1 PLC, impedance: 3500 Ohm LI6: switch-configurable PTC probe 0…6, impedance: 1500 Ohm PWR: safety input 24 V DC, impedance: 1500 Ohm conforming to ISO 13849-1 level d
Discrete input logic	Negative logic (sink) (LI1...LI5), > 16 V (state 0), < 10 V (state 1) Positive logic (source) (LI1...LI5), < 5 V (state 0), > 11 V (state 1) Negative logic (sink) (LI6)if configured as logic input, > 16 V (state 0), < 10 V (state 1) Positive logic (source) (LI6)if configured as logic input, < 5 V (state 0), > 11 V (state 1)
Acceleration and deceleration ramps	Automatic adaptation of ramp if braking capacity exceeded, by using resistor S, U or customized Linear adjustable separately from 0.01 to 9000 s
Braking to standstill	By DC injection
Protection type	Against exceeding limit speed: drive Against input phase loss: drive Break on the control circuit: drive Input phase breaks: drive Line supply overvoltage: drive Line supply undervoltage: drive Overcurrent between output phases and earth: drive Overheating protection: drive Overvoltages on the DC bus: drive Short-circuit between motor phases: drive Thermal protection: drive Motor phase break: motor Power removal: motor Thermal protection: motor
Insulation resistance	> 1 mOhm 500 V DC for 1 minute to earth
Frequency resolution	Analog input: 0.024/50 Hz Display unit: 0.1 Hz
Communication port protocol	Modbus CANopen
Connector type	1 RJ45 (on front face) for Modbus 1 RJ45 (on terminal) for Modbus Male SUB-D 9 on RJ45 for CANopen
Physical interface	2-wire RS 485 for Modbus
Transmission frame	RTU for Modbus
Transmission rate	4800 bps, 9600 bps, 19200 bps, 38.4 Kbps for Modbus on terminal 9600 bps, 19200 bps for Modbus on front face 20 kbps, 50 kbps, 125 kbps, 250 kbps, 500 kbps, 1 Mbps for CANopen
Data format	8 bits, 1 stop, even parity for Modbus on front face 8 bits, odd even or no configurable parity for Modbus on terminal
Number of addresses	1…127 for CANopen 1…247 for Modbus
Method of access	Slave CANopen
Marking	CE
Operating position	Vertical +/- 10 degree
Height	1190 mm
Depth	377 mm
Width	440 mm
Net weight	110 kg

Option card	Communication card for CC-Link
	Controller inside programmable card
	Communication card for DeviceNet
	Communication card for EtherNet/IP
	Communication card for Fipio
	I/O extension card
	Communication card for Interbus-S
	Interface card for encoder
	Communication card for Modbus Plus
	Communication card for Modbus TCP
	Communication card for Modbus/Uni-Telway
	Overhead crane card
	Communication card for Profibus DP
	Communication card for Profibus DP V1

Environment

Noise level	66 dB conforming to 86/188/EEC
Dielectric strength	3535 V DC between earth and power terminals
	5092 V DC between control and power terminals
Electromagnetic compatibility	1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5
	Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6
	Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4
	Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2
	Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3
	Voltage dips and interruptions immunity test conforming to IEC 61000-4-11
Standards	EN 55011 class A group 2
	EN 61800-3 environments 2 category C3
	EN/IEC 61800-5-1
	IEC 60721-3-3 class 3C2
	EN 61800-3 environments 1 category C3
	EN/IEC 61800-3
	UL Type 1
Product certifications	C-Tick
	UL
	CSA
	NOM 117
	GOST
Pollution degree	2 conforming to EN/IEC 61800-5-1
	3 conforming to UL 840
IP degree of protection	IP41 on upper part conforming to EN/IEC 60529
	IP41 on upper part conforming to EN/IEC 61800-5-1
	IP54 on lower part conforming to EN/IEC 60529
	IP54 on lower part conforming to EN/IEC 61800-5-1
	IP00 conforming to EN/IEC 60529
	IP00 conforming to EN/IEC 61800-5-1
	IP30 on side parts conforming to EN/IEC 60529
	IP30 on side parts conforming to EN/IEC 61800-5-1
	IP30 on the front panel conforming to EN/IEC 60529
	IP30 on the front panel conforming to EN/IEC 61800-5-1
Vibration resistance	0.6 gn (f= 10…200 Hz) conforming to EN/IEC 60068-2-6
	1.5 mm peak to peak (f= 3…10 Hz) conforming to EN/IEC 60068-2-6
Shock resistance	4 gn for 11 ms conforming to EN/IEC 60068-2-27
Relative humidity	5…95 % without condensation conforming to IEC 60068-2-3
	5…95 % without dripping water conforming to IEC 60068-2-3
Ambient air temperature for operation	-10…50 °C (without derating)
Ambient air temperature for storage	-25…70 °C
Operating altitude	<= 1000 m without derating
	1000...3000 m with current derating 1 % per 100 m

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Weight	132.0 kg
Package 1 Height	53 cm
Package 1 width	49.5 cm

Package 1 Length	125 cm

Offer Sustainability

Sustainable offer status	Green Premium product
REACh Regulation	REACh Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration
Mercury free	Yes
RoHS exemption information	Yes
China RoHS Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Contractual warranty

Warranty	18 months

Variable Speed Drives without DC Choke

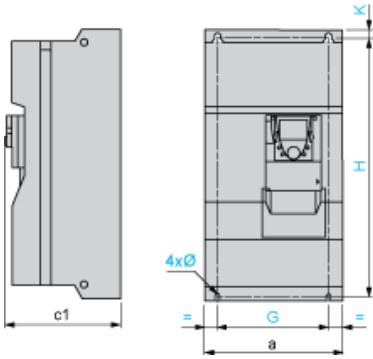### Dimensions with or without 1 Option Card (1)
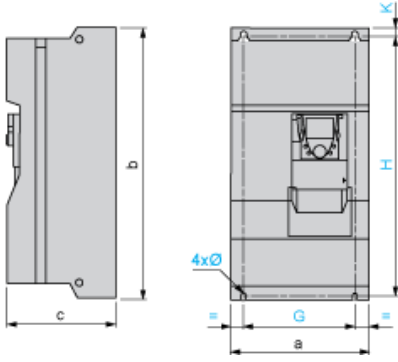
Dimensions in mm

a	b	c	G	H	K	Ø
430	950	377	350	920	15	11.5

Dimensions in in.

a	b	c	G	H	K	Ø
16.93	37.40	14.84	13.78	36.22	0.59	0.45

(1) Option cards: I/O extension cards, communication cards or "Controller Inside" programmable card.

Dimensions with 2 Option Cards (1)

Dimensions in mm

a	c1	G	H	K	Ø
430	392	350	920	15	11.5

Dimensions in in.

a	c1	G	H	K	Ø
16.93	15.43	13.78	36.22	0.59	0.45

(1) Option cards: I/O extension cards, communication cards or "Controller Inside" programmable card.

Mounting Recommendations

Clearance
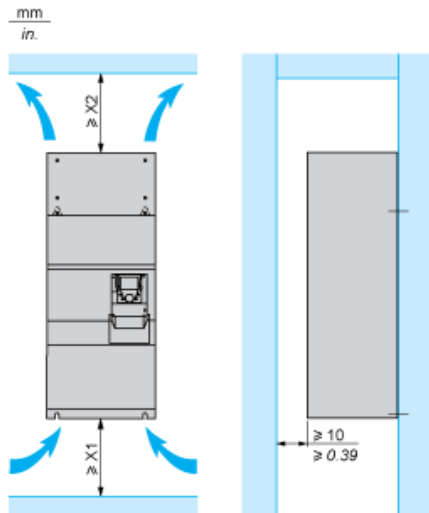
X1 in mm	X2 in mm	X1 in in.	X2 in in.
150	150	5.91	5.91

These drives can be mounted side by side, observing the following mounting recommendations:
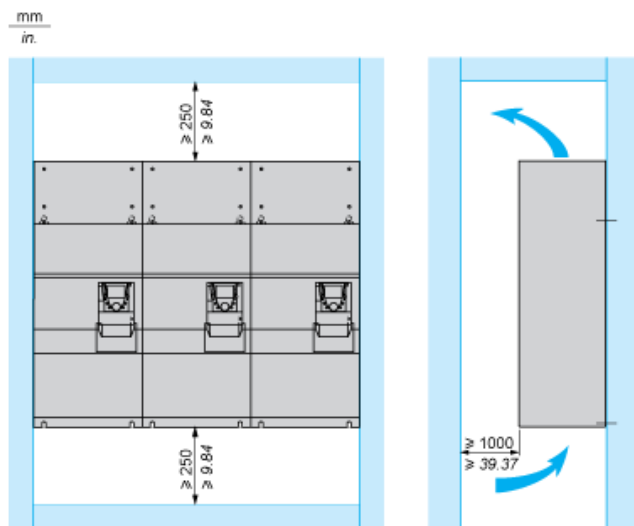
Specific Recommendations for Mounting the Drive in an Enclosure

Ventilation

To ensure proper air circulation in the drive:

- Fit ventilation grilles.
- Ensure that there is sufficient ventilation. If there is not, install a forced ventilation unit with a filter. The openings and/or fans must provide a flow rate a
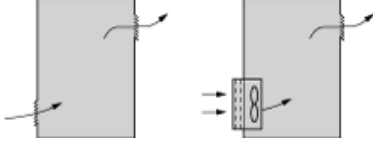
- Use special filters with IP 54 protection.
- Remove the blanking cover from the top of the drive.

Dust and Damp Proof Metal Enclosure (IP 54)

The drive must be mounted in a dust and damp proof enclosure in certain environmental conditions: dust, corrosive gases, high humidity with risk of condensation and dripping water, splashing liquid, etc.

This enables the drive to be used in an enclosure where the maximum internal temperature reaches 50°C.

Wiring Diagram Conforming to Standards EN 954-1 Category 1, IEC/EN 61508 Capacity SIL1, in Stopping Category 0 According to IEC/EN 60204-1

### Three-Phase Power Supply with Upstream Breaking via Contactor
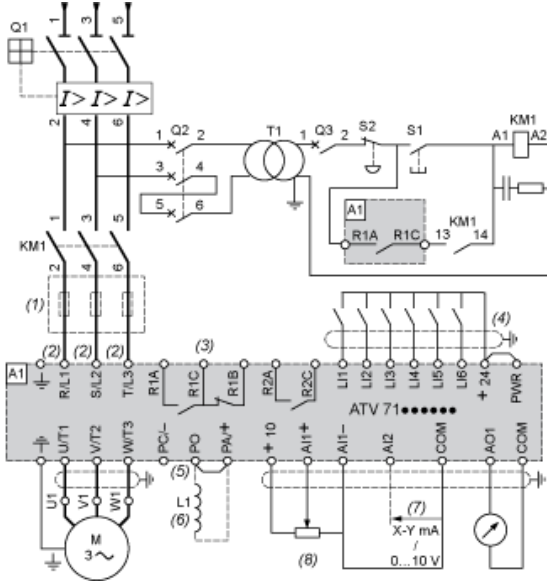
A1	ATV71 drive
KM1	Contactor
L1	DC choke
Q1	Circuit-breaker
Q2	GV2 L rated at twice the nominal primary current of T1
Q3	GB2CB05
S1, S2	XB4 B or XB5 A pushbuttons
T1	100 VA transformer 220 V secondary
(1)	Line choke (three-phase); mandatory for ATV71HC11Y…HC63Y drives (except when a special transformer is used (12-pulse)).
(2)	For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y…HC63Y, refer to the power terminal connections
(3)	Fault relay contacts. Used for remote signalling of the drive status.
(4)	Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supp
(5)	There is no PO terminal on ATV71HC11Y…HC63Y drives.
(6)	Optional DC choke for ATV71H•••M3, ATV71HD11M3X…HD45M3X, ATV71•075N4…•D75N4 and ATV71P•••N4Z drives. Connected in place of
(7)	Software-configurable current (0…20 mA) or voltage (0…10 V) analog input.
(8)	Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 1, IEC/EN 61508 Capacity SIL1, in Stopping Category 0 According to IEC/EN 60204-1

**Three-Phase Power Supply with Downstream Breaking via Switch Disconnector**
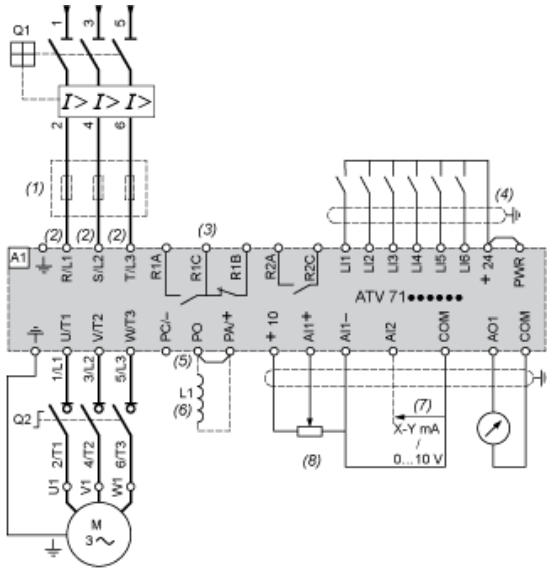
A1	ATV71 drive
L1	DC choke
Q1	Circuit-breaker
Q2	Switch disconnector (Vario)
(1)	Line choke (three-phase), mandatory for ATV71HC11Y…HC63Y drives (except when a special transformer is used (12-pulse)).
(2)	For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y…HC63Y, refer to the power terminal connections
(3)	Fault relay contacts. Used for remote signalling of the drive status.
(4)	Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supp
(5)	There is no PO terminal on ATV71HC11Y…HC63Y drives.
(6)	Optional DC choke for ATV71H•••M3, ATV71HD11M3X…HD45M3X, ATV71•075N4…•D75N4 and ATV71P•••N4Z drives. Connected in place of
(7)	Software-configurable current (0…20 mA) or voltage (0…10 V) analog input.
(8)	Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 3, IEC/EN 61508 Capacity SIL2, in Stopping Category 0 According to IEC/EN 60204-1

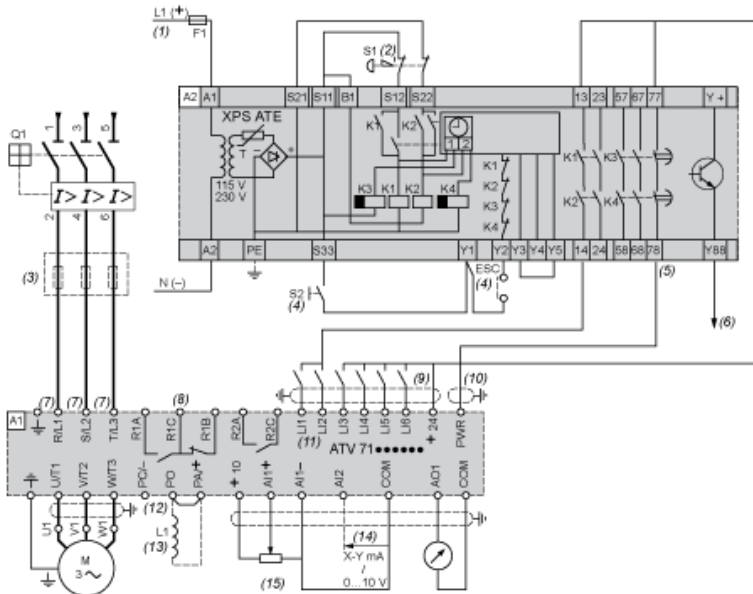**Three-Phase Power Supply, Low Inertia Machine, Vertical Movement**
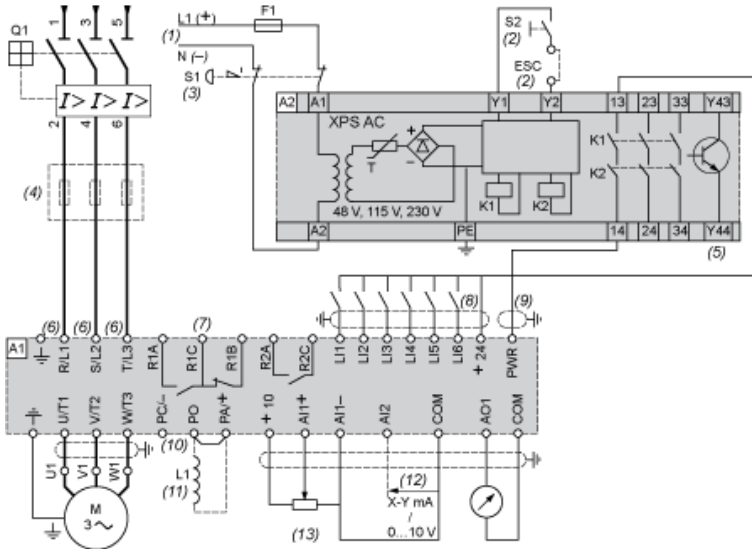
A1	ATV71 drive
A2	Preventa XPS AC safety module for monitoring emergency stops and switches. One safety module can manage the "Power Removal" function fo
F1	Fuse
L1	DC choke
Q1	Circuit-breaker
S1	Emergency stop button with 2 contacts
S2	XB4 B or XB5 A pushbutton
(1)	Power supply: 24 Vdc or Vac, 48 Vac, 115 Vac, 230 Vac.
(2)	S2: resets XPS AC module on power-up or after an emergency stop. ESC can be used to set external starting conditions.
(3)	Requests freewheel stopping of the movement and activates the "Power Removal" safety function.
(4)	Line choke (three-phase), mandatory for and ATV71HC11Y…HC63Y drives (except when a special transformer is used (12-pulse)).
(5)	The logic output can be used to signal that the machine is in a safe stop state.
(6)	For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y…HC63Y, refer to the power terminal connections
(7)	Fault relay contacts. Used for remote signalling of the drive status.
(8)	Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supp
(9)	Standardized coaxial cable, type RG174/U according to MIL-C17 or KX3B according to NF C 93-550, external diameter 2.54 mm /0.09 in., maxim
(10)	There is no PO terminal on ATV71HC11Y…HC63Y drives.
(11)	Optional DC choke for ATV71H•••M3, ATV71HD11M3X…HD45M3X, ATV71•075N4…•D75N4 and ATV71P•••N4Z drives. Connected in place of
(12)	Software-configurable current (0…20 mA) or voltage (0…10 V) analog input.
(13)	Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 3, IEC/EN 61508 Capacity SIL2, in Stopping Category 1 According to IEC/EN 60204-1

Three-Phase Power Supply, High Inertia Machine

A1	ATV71 drive
A2 (5)	Preventa XPS ATE safety module for monitoring emergency stops and switches. One safety module can manage the "Power Removal" safety fu
F1	Fuse
L1	DC choke
Q1	Circuit-breaker
S1	Emergency stop button with 2 N/C contacts
S2	Run button
(1)	Power supply: 24 Vdc or Vac, 115 Vac, 230 Vac.
(2)	Requests controlled stopping of the movement and activates the "Power Removal" safety function.
(3)	Line choke (three-phase), mandatory for ATV71HC11Y…HC63Y drives (except when a special transformer is used (12-pulse)).
(4)	S2: resets XPS ATE module on power-up or after an emergency stop. ESC can be used to set external starting conditions.
(5)	For stopping times requiring more than 30 seconds in category 1, use a Preventa XPS AV safety module which can provide a maximum time del
(6)	The logic output can be used to signal that the machine is in a safe state.
(7)	For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y…HC63Y, refer to the power terminal connections
(8)	Fault relay contacts. Used for remote signalling of the drive status.
(9)	Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supp
(10)	Standardized coaxial cable, type RG174/U according to MIL-C17 or KX3B according to NF C 93-550, external diameter 2.54 mm/0.09 in., maxim
(11)	Logic inputs LI1 and LI2 must be assigned to the direction of rotation: LI1 in the forward direction and LI2 in the reverse direction.
(12)	There is no PO terminal on ATV71HC11Y…HC63Y drives.
(13)	Optional DC choke for ATV71H•••M3, ATV71HD11M3X…HD45M3X, ATV71•075N4…•D75N4 and ATV71P•••N4Z drives. Connected in place of
(14)	Software-configurable current (0…20 mA) or voltage (0…10 V) analog input.
(15)	Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Derating Curves

The derating curves for the drive nominal current (In) depend on the temperature and the switching frequency. For intermediate temperatures (e.g. 55°C), interpolate between 2 curves.
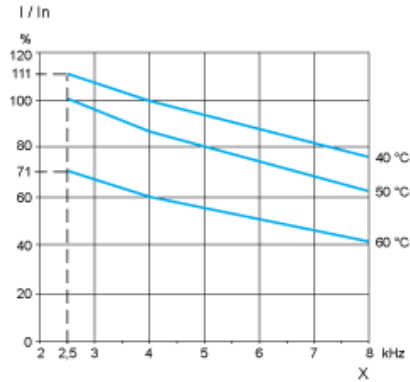
X   Switching frequency

Recommended replacement(s)

ATV71HC16N4D is replaced by:

1x		Variable speed drive, Altivar Process ATV900, ATV930, 220 kW, 400/480 V, w/o braking unit, IP00 ATV930C22N4C