

Industrial Automation

AC Drive Servo Drive HMI

About LITE-ON

LITE-ON Group

Founded in 1975, LITE-ON embraces being "Best Partner in Opto-Electronic, Eco-Friendly and Intelligent Technologies" as its vision to focus on the development of optoelectronics and key electronic components, and strives to build up competitive edge through resource integration and optimized management. LITE-ON produces products that are used in a broad range of applications, such as computers, communications, consumer electronics, automotive electronics, LED lighting, cloud computing, industrial automation as well as biotech and healthcare. LITE-ON is a worldwide leading provider of optoelectronics, information technology, storage devices, and mobile devices components.

For more than 40 years, LITE-ON has concentrated on establishing a competitive advantage in mass production. Through resource integration and management, we maximize the returns from a diverse product portfolio to realize excellent revenue growth and profits. In 2014, LITE-ON successfully completed its "One LITE-ON" program by integrating nine of its main subsidiaries under one management, while the main business strategy remains focusing on improving resource utilization, automation, production optimization, and streamlined processes for better productivity and efficiency. In the long-term, the focus is on profitability, sound governance and improving shareholder returns to lay down the foundation for a sustainable century enterprise.

In recent years, LITE-ON has been shifting its production focus from IT and communication towards

IoT (Internet of Things) applications such as cloud computing, LED lighting, automotive, biotech, and industrial automation.

The global technology industry is now set to welcome a new wave of changes, LITE-ON aims to leverage
its existing advantage as a world-class enterprise in this age of changes and challenges to become the partner of choice
for global customers developing innovations and applications for photonics, energy-saving and smart technologies.

IN 4C INDUSTRY

Computer - Magnesium aluminum alloy casing period punctuation. The largest transformer manufacturer in Taiwan and one of the major providers of power supplies used in notebook computers, desktops and LCD TVs.

Global market share of notebook adapters is over 60% period punctuation.

Consumer Electronics - World's 2nd largest mobile phone casing supplier.

Communication - Semiconductor components applied on communications, information, consumer electronics products' switching power supply & system power supply, photo couplers, LED, switching hubs and WLAN.

Car - As the first automotive electronics manufacturer to acquire global certification TS16949, LITE-ON Automotive concentrates on engine control system, rear parking assistance system, Body Control System, LED automotive lamp module and Cruise Control System in the automotive industry. LITE-ON Automotive is the only company in the world which is capable of providing the integrated design service in LED automotive lamp module. LITE-ON is also the world's top three supplier for assemblies of diode rectifiers for car generators.



World-Class Quality

50 factories in America, Europe, Asia. Low DPPM capable manufacturing to service. High quality requirement industry.

Global Network

30 branch offices and 250 hubs. 40 years of experience in ODM/OEM.



LITE-ON Industrial Automation

With 50 factories, 30 branches, and over 250 hubs, we are capable of serving our customers globally in a timely manner.

With 40 years of success in technology and outstanding quality for highest customer satisfaction period. LITE-ON is taking AC drives as a first step in industrial automation. We are aiming to provide servo systems, motion control and HMI to become a total solution provider in industrial automation over the next 10 years.

Factory Equipment Automation Benefits

Improve overall factory productivity Effectively reduce operating costs Improve working environment Maintain consistent production quality Improve competitiveness

Market Positioning & Application

Premium Current Vector AC Drive Hoists EVO 8000 Series

0.75kW~110kW 1HP~150HP

Lathes Extruders Extractors Presses

Drawing Machines Printing Machines Wire Drawing Machines Injecting Machine Dyeing & Finishing Machines



Compact Vector Drive EVO 6800 Series

0.4kW~132kW 0.5HP~150HP

Presses Ceramic Machines Plastic Machines Textile Machinery Fans & Pumps

Disc Coal Feeders Feeders Belts Conveyors **Pulverized Coal Feeders**



Ultra Compact Vector AC Drive **EVO 6000 Series**

0.2kW~3.7kW 0.25HP~5HP

Feeders Winding Machines Conveyors Woodworking machinery

Fans & Pumps Labeling Machines **Knitting Machines Packaging Machines** Food Processing Machines Inductrial Sewing Machines



Market Positioning & Application

SERVO

MicroType High Performance Servo Drives ISA-7 Series

100W~2kW

Cutting Machines
Sawing Machines
Industrial Machinery
Conveyor Machines
Electric Discharge Machines



Human Machine Interface HMI EasyLynk Industrial Automation Application
Smart Home Automation Application
Processing tools
CAD/CAM Manufacturing
Conveyor Application
Others Interface Application



Inverter

Compact Vector AC Drive / EVO 6800 Series

Strong performance for V/F control. Completely protection by the voltage, ampere and temperature detection system.

Specific hardware design and software functions to meet the harsh environment required.

- CE · UL Certificate





Features



Multiple Installations / Remote Keypad

- Full power ranges can be flange / wall mounted.
- Standard with LED remote keypad, maximum extend to 200m.







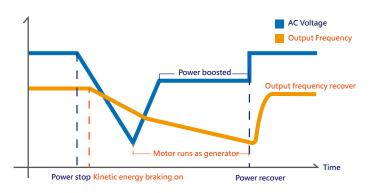
Excellent Overload Capability

- The improved current overload capabilities make our Drive a better performance during acceleration/deceleration, and overcome more harsh applications.



Kinetic Energy Braking

 When the power shuts down, the regeneration from motor braking is utilized to keep the
 AC drive powered until power supply recovers.





Compact Design & Full Power Range Applications

- The compact design and full power ranges of EVO6800 provides the benefits of saving space and being able to adapt in many different applications and environments.







Global Certifications

- All models comply with EU RoHS standards.
- Conformity to CE / UL / CUL.



Application

- Presses
- Disc Coal Feeders
- Ceramic Machines
- Feeders
- Plastic Machines
- Belts Conveyors
- Textile Machinery
- Pulverized Coal Feeders
- Fans & Pumps













Ratings

- 200V Class

		20	00V Class*1					
Model	EVO680021C	D75	1D5	2D2				
Frame	LVOODOOZIC	1	1	2				
Model	EVO680023C	D75	1D5	2D2	3D7			
Frame	LV0000023C	1	1	Ź	2			
Max. Motor	НР	1	2	3	5			
Capacity	kW	0.75	1.5	2.2	3.7			
Input Vo	oltage (V) / Frequency (Hz)	1Phase/3 Phases, 200~240 V , -15% ~ +10% , 50/60Hz						
5 .:	Current	4.2	7	11	17			
Rating Output	Max. Output (Hz)	0~400 Hz						
Catput	Carrier Frequency (kHz)	6~12 kHz						
	Cooling Method		Fa	an				

- 400V Class

			,		40	OV Class						
Model	EVO680043S		0D4	D75	5	1D5	2D2	3D7	5D5		7D5	011
Frame					1				2		3	1
	HP	HD	0.5	1		2	3	5	7.5		10	15
Max. Motor Capacity	пг	ND	1	2		3	5	7.5	10		15	20
	kW	HD	0.4	0.75	5	1.5	2.2	3.7	5.5		7.5	11
	KVV	ND	0.75	1.5		2.2	3.7	5.5	7.5		11	15
Input Volt	age (V) / Frequency	(Hz)			3 P	hases , 380)V ~ 480V , -	-15% ~ +109	% , 50/60H	Hz		
	Current	HD	1.8	3.4		4.2	5.5	9.5	12.6		18.5	25
Rating	Carrent	ND	2.3	4.1		5.4	8	12.6	17		25	31
Output	Max. Output (H	z)	0~400 Hz									
	Carrier Frequency (kHz)			2~12 kHz 2~15 kHz							kHz	
(Cooling Method		Fan									
					400	V Class						
Model	FVO680043S		015	018	022	030	037	045	055	075	090	110
Frame	EVO680043S		4 5				6			7		
	HP	HD	20	25	30	40	50	60	75	100	125	150
Max. Motor		ND	25	30	40	50	60	75	100	125	150	175
Capacity	kW	HD	15	18.5	22	30	37	45	55	75	90	110
		ND	18.5	22	30	37	45	55	75	90	110	132
Input Volta	Input Voltage (V) / Frequency (Hz)				3 P	hases, 380	V ~ 480V , -	15% ~ +10%	6,50/60H	Z		
	Current	HD	32	38	45	60	75	92	115	150	180	215
Rating	Current	ND	38	45	60	75	92	115	150	180	215	248*2
Output	Max. Output (H	z)	0~400 Hz									
	Carrier Frequency (kHz)		2~15 kHz 2~12 kHz 2~10 kHz						Hz			
		` /										

^{*1:6800}C series is without UL certification.

 $^{^{*}2}$: The maximum current rating could reach 260A and under UL standard current rating is 248A.

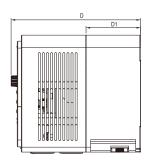
Dimensions

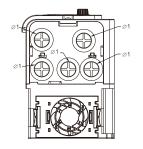
Unit: mm/inch

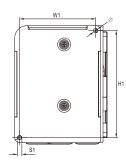
Frame	W	W1	Н	H1	D	D1	S1	Ø	Ø1	Ø2	Ø3	Ø4
1	113 (4.45)	93 (3.66)	143 (5.63)	131 (5.16)	159 (6.24)	151 (5.89)	5.5 (0.22)	5.5 (0.22)				
2	145 (5.71)	128 (5.04)	184 (7.25)	172 (6.77)	168 (6.56)	161 (6.34)	5.5 (0.22)	5.5 (0.22)	22 (0.87)	28 (1.10)		
3	225 (8.79)	202 (7.89)	260 (10.16)	242 (9.46)	198 (7.74)	190 (7.42)	6.5 (0.25)	6.5 (0.25)	22 (0.86)	35 (1.36)	44 (1.73)	
4	235 (9.25)	212 (8.35)	340 (13.38)	322 (12.68)	218 (8.59)	210 (8.27)	6.5 (0.25)	6.5 (0.25)	22 (0.86)	28 (1.10)	35 (1.36)	
5	281 (11.06)	257 (10.11)	385 (15.15)	367 (14.45)	219 (8.62)	211 (8.30)	6.5 (0.25)	6.5 (0.25)	22 (0.86)	28 (1.10)	35 (1.36)	44 (1.73)
6	304 (11.88)	270 (10.55)	550 (21.48)	530 (20.70)	323 (12.62)	315 (12.30)	11 (0.43)	11 (0.43)				
7	344 (13.43)	260 (10.15)	665 (25.97)	640 (25.00)	358 (13.98)	350 (13.67)	11 (0.43)	11 (0.43)	19 (0.74)			

Frame 1

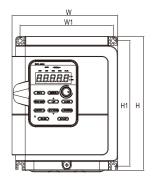


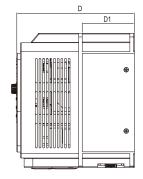


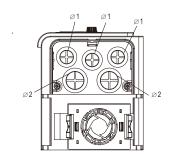




Frame 2

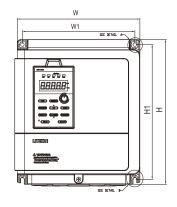


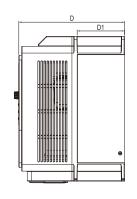


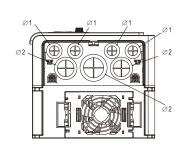




Frame 3





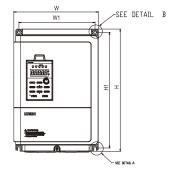




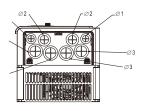


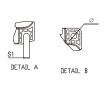
Dimensions

Frame 4



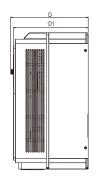


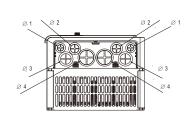




Frame 5



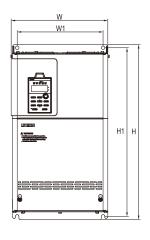


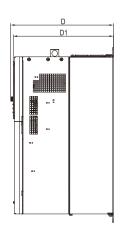






Frame 6

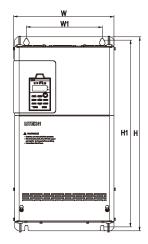


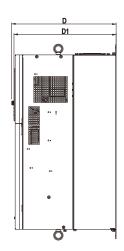




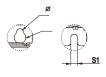


Frame 7

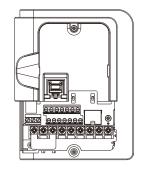


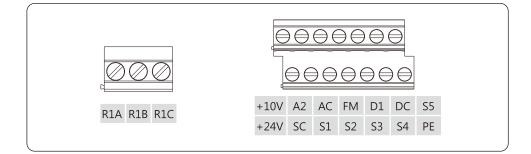




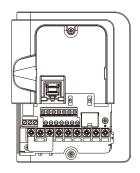


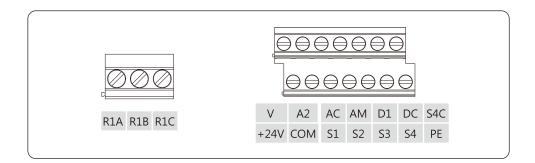
- 200V



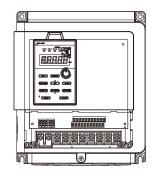


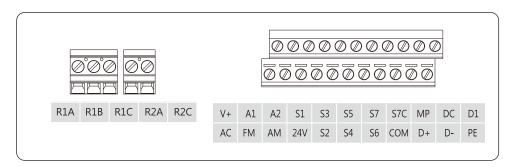
-400V F1~F2





-400V F3~F7

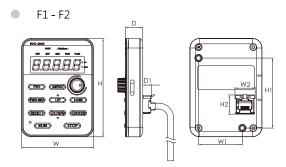


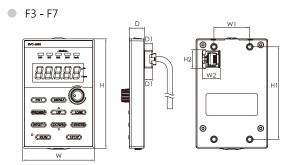


Keypad Dimensions

Unit	 mm

FRAME	W	W1	W2	Н	H1	H2	D	D1
F1 - F2	66	40	18.5	90	64	17.6	16	8.2
F3 - F7	72	36	18	110	93	18.9	15	8.5





General Specification

	Item	Specification
	Control Method	V/F, Sensorless Voltage Vector Control (SVVC)
	Ouput Frequency	0~400 Hz
	Frequency Accuracy	Digital reference: within ±0.01% of the Max. output frequency
	Frequency Accuracy	Analog reference: within ±0.1% of max. output frequency
	Frequency Setting	Digital input: 0.01Hz
()	Resolution	Analog Output: 1/1000 of max. frequency
Comtrol Characteristic	Charting Tananat	150% / 3Hz (V/F)
ıracte	Starting Torque*	150% / 1Hz (IM Sensorless Voltage Vector Control)
I Cha	S 10 1 15 1	1: 40 (V/F)
mtro	Speed Control Range*	1:100 (Sensorless Voltage Vector Control)
S	Speed Control Accuracy	±0.2% in Sensorless Voltage Vector Control
	Speed Response	> 5 Hz in Sensorless Voltage Vector Control
	Acc/Dec Time	0.0 ~ 6000.0 sec
	Speed Response	approx. 20%
	V/F Pattern	15 fixed and 1 programmable
	Overload Capacity	150% for 1 min. within every 10 min.
ηt	Area of Use	Indoor without corrosive gas/liquid or flammable gas/liquid/oil mist/dust
Operating Environment	Ambient Temperature	-10°C \sim +50C,-10°C \sim +40°C(NEMA type1),below 90% RH without froze or condensation
Enviro	Storage Temperature	-20°C ~ +60°C
ting	Altitude	Up to 1000 meters
pera	Vibration	Below 9.8 m/s 2 (10 ~ 20Hz), below 5.9 m/s 2 (20 ~ 55Hz)
0	Enclosure	IP20, NEMA1 (with NEMA kit option)
.5	Analog Input (AI)	1 points (A2: 0 ~ 5V, 0 ~ 10V, 0 or 4 ~ 20mA)
F1-F2	Digital Input (DI)	200V : 5 points 400V : 4 points
Number of I/O	Analog Output (AO)	200V : FM 0~ 10V 400V : AM 0~10V / 0 or 4 ~ 20mA
mbel	Digital Output (DO)	1 point
N	Relay Output (RO)	1 point
	Analog Input (AI)	2 points (A1: 0 ~10V, -10 ~ 10V / A2: 0 or 4 ~ 20mA , 0 ~ 10V, 0 ~ 5V)
F7	Digital Input (DI)	7 points
) F3-	Analog Output (AO)	2 points (FM: 0~10V, -10V~10V / AM: 0 or 4~20mA, 0~10V)
. of I/(Digital Output (DO)	1 point
Number of I/O F3-F7	Relay Output (RO)	2 points
Z	Pulse Input (PI)	1 point (1 Common digital input point)
	Pulse Output (PO)	1 point
Build-I	n	Modbus (RS-485), communication at max. speed 115200 bps
Option	(under development)	Profibus-DP,CANopen,EtherCAT

 $[\]ensuremath{^{\star}}$ The data is tested under laboratory environment conditions.

- 200V

Туре	Terminal Name	Code	Terminal Discription					
	AC power input	R/L1 S/L2 T/L3	Input power terminal					
Main Circiut	Braking resistor	B1 B2	00V : Braking transistor built-in. Please purchase optional braking resistor to connect					
(200V)	AC drive output	U/T1 V/T2 W/T3	Please connect to AC motor					
	Gound terminal	E	Ground terminal for AC drive. Please ensure grounding is pro-	roperly wired.				
	Digital input terminal 1	S1		ON: Forward / OFF: Stop				
	Digital input terminal 2	S2	Photo coupler: input voltage 24V/ 8mA	ON: Reverse /OFF: Stop				
	Digital input terminal 3	S3	Default setting on sink mode. Use Sink/Source DIP switch on the control board to set sink/source mode for multi-function digital inputs.	External fault 1 (normal open)				
	Digital input terminal 4	S4		Fault reset				
	Digital input terminal 5	S5		Multi-speed frequency command				
	Digital output terminal 1	D1	Programmable digital output terminal, Photo coupler output 30V/2~15mA					
	Digital output common	DC	Digital output terminal					
	Digital input common	SC	Common terminal of digital input for NPN/PNP mode switch.					
Control Circuit	Digital input signal power	+24V	Digital control signal common +24V/50mA					
Circuit	Auxiliary power	+10V	Auxiliary power terminal for analog input +10V /20mA					
	Analog input terminal 1	A1	Programmable analog input 0 or 4~20mA / 0~10V/ 0~5V	Main frequency command				
	Analog signal common	AC	Common terminal of analog signal					
	Analog output	FM	Programmable analog output, 0 ~ 10V					
	Shielded Ground	PE	Ground terminal for control signal shielded cable to effectively suppress external interferent Please ensure this is properly wired.					
		R1A	Normal open terminal	Relay output				
	Relay 1	R1B	Normal closed terminal	DC30V 3A				
		R1C	Common terminal	AC250V 5A				
Com.	RS-485 port	RJ45	To connect RS-485 communication at max. speed 115200 b	ps				

- 400V F1~F2

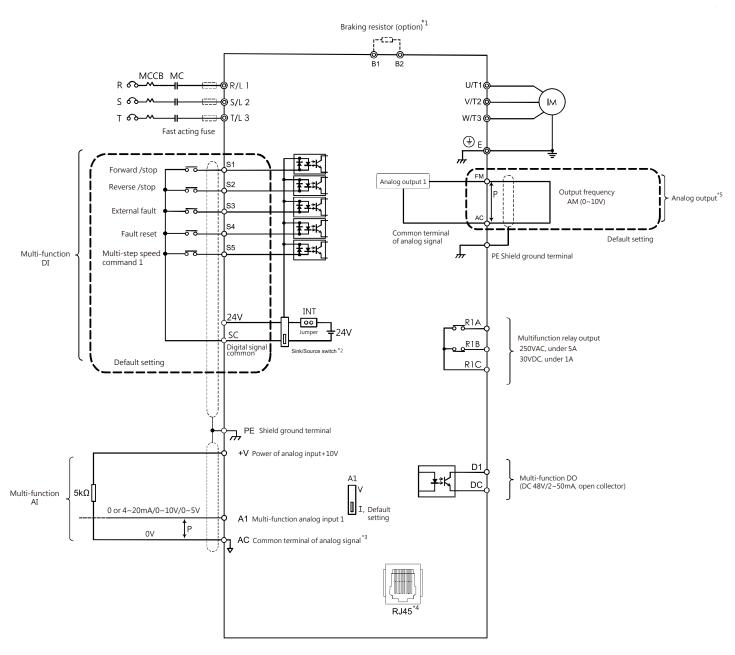
Type	Terminal Name	Code	Terminal Discription							
	AC power input	R/L1 S/L2 T/L3	out power terminal							
Main Circiut	Braking resistor	B1 B2	00V : Braking transistor built-in. Please purchase optional braking resistor to connect							
(400V)	DC Power negative input	-	C Power negative input							
	AC drive output	U/T1 V/T2 W/T3	ease connect to AC motor							
	Digital input terminal 1	S1	Photo coupler: input voltage 24V/8mA Default setting on	ON: Forward /OFF: Stop						
	Digital input terminal 2	S2	sink mode.	ON: Reverse /OFF: Stop						
	Digital input terminal 3	S3	Use Sink/Source DIP switch on the control board to set	External fault 1 (normal open)						
		S4	sink/source mode for multi-function digital inputs.	Fault reset						
	Digital input terminal 4		Pulse input terminal 50kHz	Frequency command						
	Digital input common	S4C	Common terminal of digital input							
	Digital output terminal 1	D1	Programmable digital output terminal,Photo coupler output	Zero speed						
Control			Pulse output 50kHz/24V _{p-p} 15mA	Frequency command						
Circuit	Digital output common	DC	Digital output terminal							
	Digital input signal power	+24V	Digital control signal common +24V/200mA							
	Auxiliary power	+V	Auxiliary power terminal for analog input +10V/5mA							
	Analog input terminal 2	A2	Programmable analog input $$ 0 or 4~20mA / 0~10V / 0~5V							
	Analog output	AM	Programmable analog output 0 or 4~20mA / 0~10V							
	Analog signal common	AC	Common terminal of analog signal							
		R1A	Normal open terminal	Relay output						
	Relay 1	R1B	Normal closed terminal DC30V 3A							
		R1C	Common terminal	AC250V 5A						
Com.	RS-485 port	RJ45	To connect RS-485 communication at max. speed 115200 b	ps						

- 400V F3~F7

Туре	Terminal Name	Code	Terminal Discription					
	AC power input	R/L1 S/L2 T/L3	Input power terminal					
	Braking resistor	B1 B2	400V Class, ≤ 37kW: Braking transistor built-in. Please purchase optional braking resistor to connect. 200V Class, ≤ 22kW: Braking transistor built-in. Please purchase optional					
	Proking module	DC+	braking resistor to connect. 400V Class ≥ 45kW: Please purchase optional braking modul	e to connect.				
Main Circiut	Braking module	DC- DC+1/	200V Class ≥ 30kW: Please purchase optional braking modul	e to connect.				
	DC reactor	DC+2 P/DC+	400V class, 11kW~132kW: Please remove the jumper and co 400V class > =45kW: selection of build-in DC reactor is availa					
	AC drive output	U/T1 V/T2 W/T3	Please connect to AC motor					
	Gound terminal	Е	Ground terminal for AC drive. Please ensure grounding is pro	perly wired.				
	Auxiliary power	V+	Auxiliary power terminal for analog input +10/20mA					
	Analog signal common	AC	Common terminal of analog signal					
	Analog input terminal 1	A1	Programmable analog input 1, 0 ~ 10V / -10 ~ +10V	Main frequency command				
	Analog input terminal 2	A2	Programmable analog input 2, 0 or 4 \sim 20mA / 0 \sim 10V / 0 \sim 5V	Auxiliary frequency command				
	Analog output 1	FM	Programmable analog output, 0 ~ 10V / -10 ~ +10V	Output frequency				
	Analog output 2	AM	Programmabl+E6e analog output, 0 or 4 ~ 20mA / 0 ~ 10V	Output current				
	Digital input signal power	24V	Power terminal for digital control signal +24V / 200mA					
	Digital input terminal 1	S1		ON: Forward / OFF: Stop				
	Digital input terminal 2	S2	Dhada assurbasina da albana 240//0 a A	ON: Reverse / OFF: Stop				
	Digital input terminal 3	S3	Photo coupler: input voltage 24V/8mA Default setting on sink mode.	External fault 1 (normal open)				
	Digital input terminal 4	S4	Use Sink/Source DIP switch on the control board to set	Fault reset				
	3 1	S5	sink/source mode for multi-function digital inputs.	Multi-speed frequency command 1				
	Digital input terminal 6	S6		Multi-speed frequency command 2				
	Digital input terminal 7	S7	Pulse input terminal 50kHz / max. input: 10~24V / min input:	: 0~0.5V				
Circuit	Digital input terminal common	S7C	Digital input terminal common					
	Digital input common	COM	Common terminal of digital input					
	Pulse train output terminal	MP	Programmable pulse train output, voltage output 30V _{p-p} / 30mA , max. frequency 50kHz	Frequency command (defaut)				
	Digital output terminal 1	D1	Programmable digital output terminal, Photo coupler output	48V/2~50mA				
	Digital output common	DC	Digital output terminal					
	DC 49E port	D+	To connect RS-485 communication at max. speed 115200 b	nc				
	RS-485 port	D-	To connect K5-465 confindincation at max. speed 115200 b	μς				
	Shielded Ground	PE	Ground terminal for control signal shielded cable to effective interference. Please ensure this is properly wired.	ely suppress external				
		R1A	Normal open terminal					
	Relay 1	R1B	Normal closed terminal	Relay output				
		R1C	Common terminal	DC30V 3A				
	Relay 2	R2A	Normal open terminal 2	AC250V 5A				
	2	R2C	Common terminal 2					
Com.	RS-485 port	RJ45	To connect RS-485 communication at max. speed 115200 b	ps				

Wiring Diagram

- 200V



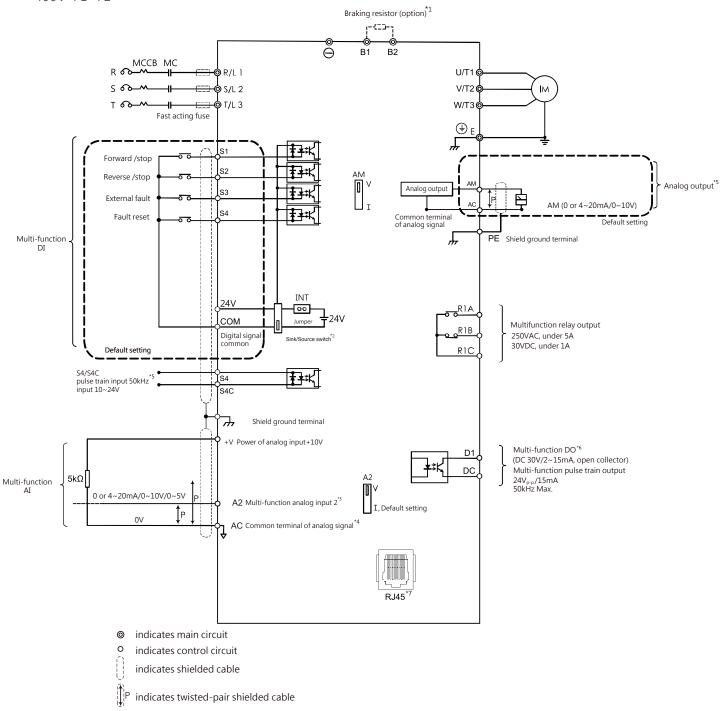
- o indicates main circuit
- o indicates control circuit
- indicates shielded cable
- P indicates twisted-pair shielded cable

Notes

- *1. When using braking resistor, please ensure stall prevention function is off.
- *2. Multi-function analog input S1~S7 can be switched between Sink(NPN) or Source(PNP) mode. Default: NPN mode.
- *3. AC is common terminal of analog signal (Analog Common).
- *4. RJ45 is the communication port of RS-485.
- *5. Analog output is used to connect frequency meter, current meter, voltage meter and power meter.
- *6. This catalog includes the blueprint of our products in the future. For more precise specifications, please refer to the quick start that alongside with our products. If you have any question, please contact our authorized distributors or LITE-ON.

Wiring Diagram

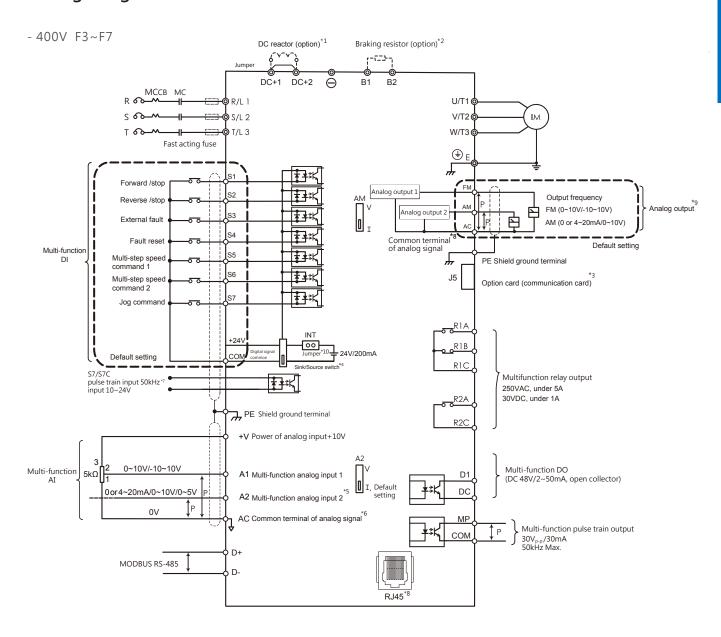
-400V F1~F2



Notes

- *1. When using braking resistor, please ensure stall prevention function is off.
- *2. Multi-function analog input S1~S7 can be switched between Sink(NPN) or Source(PNP) mode. Default: NPN mode.
- *3. Switch A2 is used to set analog input as voltage input or current input.
- *4. AC is common terminal of analog signal (Analog Common).
- *5. Pulse input and digital inputs share the same terminal (5.5kW or less shared S4,7.5kW more common S7).
- *6. Pulse output and digital outputs share the same terminal (5.5kW or less shared S4,7.5kW more common S7).
- *7. RJ45 is the communication port of RS-485.
- *8. Analog output is used to connect frequency meter, current meter, voltage meter and power meter
- *9. This catalog includes the blueprint of our products in the future. For more precise specifications, please refer to the quick start that alongside with our products. If you have any question, please contact our authorized distributors or LITE-ON.

Wiring Diagram



- o indicates main circuit
- o indicates control circuit
 - indicates shielded cable
 - P indicates twisted-pair shielded cable

Notes:

- *1. Please remove DC+(+1/+2) jumper when installing DC reactor.
- *2. When using braking resistor, please ensure stall prevention function is off.
- *3. J5 is port of optional communication card. Please refer to user manual when installing it.
- *4. Multi-function analog input S1~S7 can be switched between Sink(NPN) or Source(PNP) mode. Default: NPN mode.
- *5. Switch A2 is used to set analog input as voltage input or current input.
- *6. AC is common terminal of analog signal (Analog Common).
- *7. Pulse input and digital inputs share the same terminal (5.5kW or less shared S4,7.5kW more common S7).
- *8. RJ45 is the communication port of RS-485.
- *9. Analog output is used to connect frequency meter, current meter, voltage meter and power meter.
- *10. Insert the jumper to control board to use the internal 24V signal or remove it to use the external 24V signal.